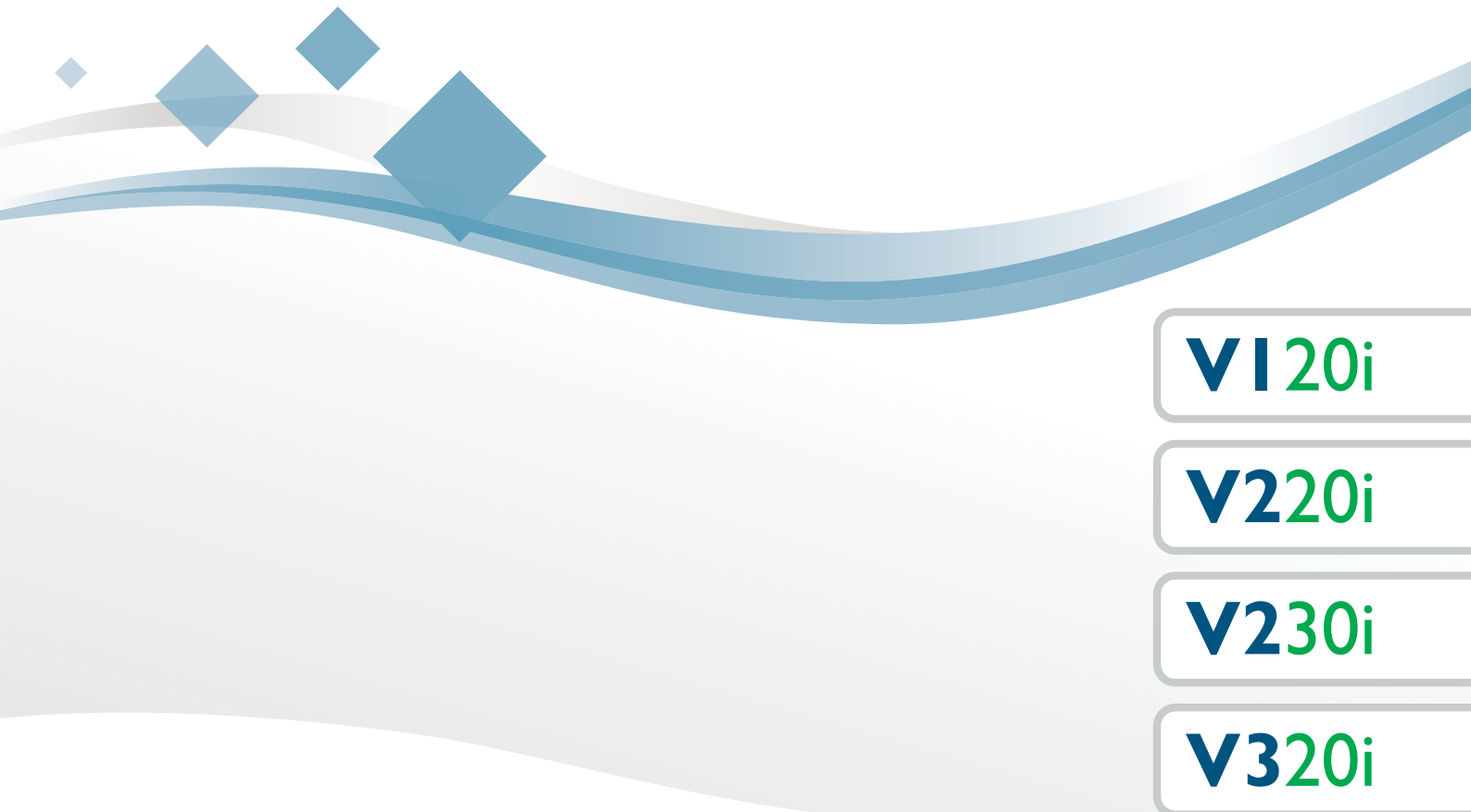




Domino V-Series i-Tech Spares Catalogue

A decorative graphic consisting of a light blue wavy line that curves upwards from left to right. Above this line are four blue diamonds of increasing size from left to right.

VI 20i

V220i

V230i

V320i

Domino. Do more.

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Introduction

This document provides a listing of all spares items that can be ordered for maintenance or repair of your TTO printer system.

Some mechanical parts of this printer series are retained by thread lock. If you are replacing thread locked parts we recommend the use of Würth Threadlocker medium strength (0893243050), which should be sourced locally. When using thread lock, follow the manufacturer's instructions for optimum results.

The following tools may be required when replacing parts on this printer:

Dancer arm spring adjustment Spanner 27mm	VSMP_0016_0C
3kg Spring Balance.	V200086
Hex key set (1.5 –8 mm)	Source Locally
Open jaw spanner 6 mm - thickness max 2.5mm	Source Locally
Open jaw spanner set (7, 8, 9, 10, 11, 12, 13, 14 & 15 mm)	Source Locally
Long nose Pliers	Source Locally
Torx Keys set	Source Locally
Metric Nut Spinners Set	Source Locally
Circlip Pliers	Source Locally

VI20i Spares



Stock Class: Customer and Service Engineer unless otherwise stated.

Image	Description	Quantity per kit
 The image shows a dark blue front cover for the Domino VI20i printer. Below the cover are four screws and a small label that reads 'DOMINO VI20i'.	EAS001349SP Domino VI20i Front Cover Kit	1
 The image shows a complex metal print head carriage assembly with a black timing belt attached. Two small metal components are shown separately below the main assembly.	EAS001023SP Print Head Carriage (Full Mechanism) Stock Class: Service Engineer Only	1
 The image shows a disassembled carriage assembly, including the main carriage body, a timing belt, and various small screws and components.	EAS001024SP Carriage Assembly Stock Class: Service Engineer Only	1
 The image shows a single white plastic print head arm assembly.	EAS002772SP Print Head Arm Assembly Spare	1

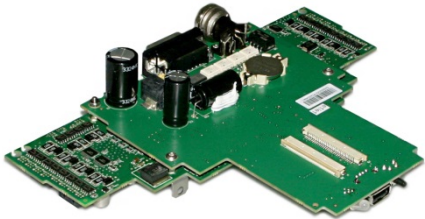
Image	Description	Quantity per kit
	EAS001033SP Lever Arm Stock Class: Service Engineer Only	1
	EAS001059SP Side Arms and Rail Stock Class: Service Engineer Only	1
	EPT006811 Upgrade Pack: Additional Roller for Reverse Capstan Direction Stock Class: Service Engineer Only	1
	EAS001343SP PCB Set	1

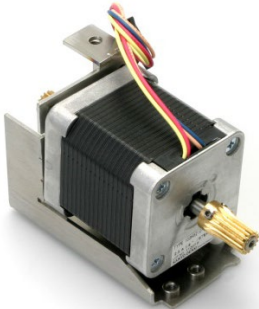
Image	Description	Quantity per kit
	EAS001211SP Print Head Up/Down Stepper Motor Assembly	1
	EPP001325SP Stepper Motor (Large)	1
	EPT006569 Dancing Arm Kit Stock Class: Service Engineer Only	2
	EDP001644SP Tension Dancing Arm Spring Kit - Printer Stock Class: Service Engineer Only	2

Image	Description	Quantity per kit
	EAS001201SP 32mm Capstan Roller Assembly	1
	EDP001199SP 32mm Idle Roller Kit	8
	EAS001193SP 32mm Spindle Kit (Leaf Spring Spindle) Stock Class: Service Engineer Only	2
	EAS002995 Print Head Angle Adjust Kit Includes: 23° Block 25° Block 27° Block 29° Block Stock Class: Service Engineer Only	1 1 1 1
	EAS001269SP Std 27 Degree Print Head Block Spare Stock Class: Service Engineer Only	1

Image	Description	Quantity per kit																														
	EPP001061SP Drive Belt Kit Stock Class: Service Engineer Only	5																														
	EAS002780 VI/V2 Fastener Kit Includes: <table><tr><td>Screw Skt Cap St St M2 x 4</td><td>10</td></tr><tr><td>Screw Skt Cap St St M3 x 4mm</td><td>5</td></tr><tr><td>Washer, Wave, BS340I, Beryllium Copper, M4</td><td>20</td></tr><tr><td>Washer, Wave, BS340I, Beryllium Copper, M3</td><td>20</td></tr><tr><td>Grub Screw 3 x 4</td><td>5</td></tr><tr><td>SS Screw 4 x 4</td><td>5</td></tr><tr><td>SCH 3 x 5</td><td>10</td></tr><tr><td>SCH Screw 3 x 10</td><td>15</td></tr><tr><td>SCH Screw 3 x 16</td><td>5</td></tr><tr><td>SCH Screw 4 x 6</td><td>10</td></tr><tr><td>SCH Screw 4 x 12</td><td>15</td></tr><tr><td>SBH Screw 3 x 5</td><td>10</td></tr><tr><td>Torx Skrue</td><td>5</td></tr><tr><td>Spring, Coil</td><td>10</td></tr><tr><td>Screw Skt But St St M3 x 8</td><td>10</td></tr></table> Stock Class: Service Engineer Only	Screw Skt Cap St St M2 x 4	10	Screw Skt Cap St St M3 x 4mm	5	Washer, Wave, BS340I, Beryllium Copper, M4	20	Washer, Wave, BS340I, Beryllium Copper, M3	20	Grub Screw 3 x 4	5	SS Screw 4 x 4	5	SCH 3 x 5	10	SCH Screw 3 x 10	15	SCH Screw 3 x 16	5	SCH Screw 4 x 6	10	SCH Screw 4 x 12	15	SBH Screw 3 x 5	10	Torx Skrue	5	Spring, Coil	10	Screw Skt But St St M3 x 8	10	
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Torx Skrue	5																															
Spring, Coil	10																															
Screw Skt But St St M3 x 8	10																															
	EDP003942 Ribbon Path Labels (LH & RH) Stock Class: Service Engineer Only	10LH and 10RH																														
	EPT006564 Print Head Clips Stock Class: Service Engineer Only	5																														

Image	Description	Quantity per kit
	EPT01395I Rubber Bump Stops	10
	EPP002214SP Mains PSU	1
	EDP001003SP 32mm Bridge Cover Kit	1
	EDP002215SP V-Series I/O Cable 5m	1

Image	Description	Quantity per kit
	EPT012551 Side Arms Kit Stock Class: Service Engineer Only	1
	EPT036123SP OEM Connector Maintenance Kit	1
	EPT010118SP Power Lead Retainer Pack Spare	1
	EPT033024 Non-Cassette Dancing Arm Assembly	1
	Peel Off Roller Kit Spare 32mm - EPT045191 53mm - EPT045190	1 1

Print Heads & Consumables

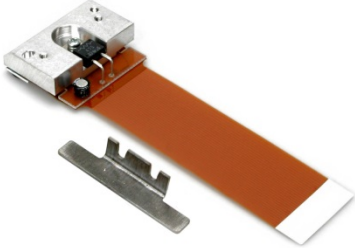
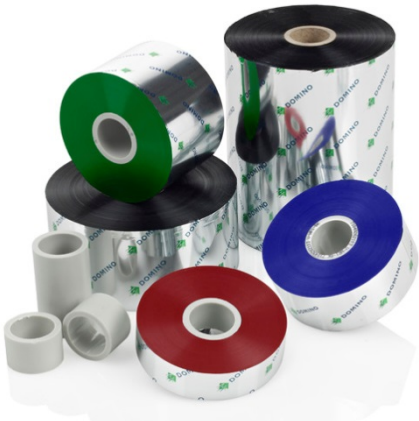
Image	Description	Quantity per kit
	EAS003122 32mm OEE Kit Includes: 32mm Print Head Kit (EPP001359SP) - Tension Dancing Arm Spring Kit - Printer (EDP001644SP) - Capstan Roller (EAS001201SP) - VI/V2 Fastener Kit (EAS002780) - Cleaning Wipes (EPT039697) - Cleaning Sticks (VPR0223)	I I I I I 5
	EPP001359SP 32mm Print Head Kit	I
	EPT039697 Thermal Print Head Cleaning Wipes (Box of 50)	I
	VEY8492 Synthetic Grease, FS 'Food Safe' Extra 100g Tube	II

Image	Description	Quantity per kit
	VPR0223 Cleaning Sticks	5
	WJ-111 Cleaning Fluid	30ml
	Ribbons A wide range of Domino Ribbons are available to suit all printers' requirements, please contact your local Domino Representatives.	

Maintenance Schedule

The VI20i / V220i / V230i does not require component replacement as part of a preventative maintenance routine. We recommend regular checks to ensure optimum performance is maintained and to allow any parts requiring future replacement to be identified early. It should be remembered that the VI20i / V220i / V230i should be operated at temperatures between 5° and 40°C and is not for use in wet, washdown or very high dust environments.

Frequency	Recommended Actions
Regularly (or if print quality deteriorates)	Check condition and clean Print Head and Rubber capstan roller each time the ribbon is replaced (or at least once per day).
	Check condition of the rubber platen / rubber roller within the printer bracket. The rubber surface must be smooth, flat and free of debris. This should be a weekly check.
	As part of any fault finding routine, check that settings such as 'Contrast' and 'Print Head Pressure' have not been modified away from the original values. Once set, these settings do not generally need to be changed. Any changes may have been made to compensate for other problems. For example, the contrast or pressure settings may have been set higher to compensate for a print head that needs cleaning.
Every Year	Check condition of the Ribbon guide rollers (including those on the dancing arms). Check that the plastic rollers rotate smoothly.
Every 2 years	The following actions should be performed with the printer switched off.
	Check the motion of the lever arm and horizontal and vertical linear bearings. Check that movement is smooth and free from resistance. There should be no lateral movement from the bearings.
	Inspect condition of the Carriage drive belt, checking for signs of fraying.
	Check for and remove any debris that may have accumulated around the print head / carriage mechanism.
	Apply grease to the linear bearings (only required if in a dusty or high temperature (35°C - 40°C) operating environment).

V220i Spares



Stock Class: Customer and Service Engineer unless otherwise stated.

Image	Description	Quantity per kit
	EAS003386SP Domino V220i Cassette Front Cover	1
	Domino V220i Cassette 32mm Right Hand (EAS003694) 32mm Left Hand (EAS003833) 53mm Right Hand (EAS003695) 53mm Left Hand (EAS003832)	1 1 1 1
	EAS001023SP Print Head Carriage (Full Mechanism) Stock Class: Service Engineer Only	1
	EAS001024SP Carriage Assembly Stock Class: Service Engineer Only	1

Image	Description	Quantity per kit
	EAS002772SP Print Head Arm Assembly Spare	1
	EAS001033SP Lever Arm Stock Class: Service Engineer Only	1
	EAS001059SP Side Arms and Rail Stock Class: Service Engineer Only	1
	EPT006812 Upgrade Pack: Cassette 32mm Additional Roller for Reverse Capstan Direction Stock Class: Service Engineer Only	1

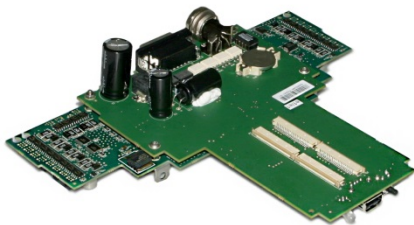
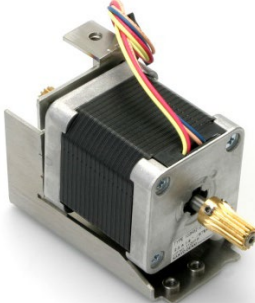
Image	Description	Quantity per kit
	EPT006813 Upgrade Pack: Cassette 53mm Additional Roller for Reverse Capstan Direction Stock Class: Service Engineer Only	1
	EAS003677 32mm PCB Set	1
	EAS001348SP 53mm PCB Set	1
	EAS001211SP Print Head Up/Down Stepper Motor Assembly	1

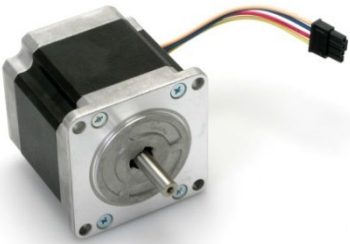
Image	Description	Quantity per kit
	EPP001325SP Stepper Motor (Large)	1
	5-0460011 Shaft Encoder NB: FOR CM PRINTERS ONLY (5m cable length)	1
	EPT051267 Encoder Assembly Cable Length 0.5m	1
	5-0440006SP O-Ring (BS4518 45 I/D Diameter 3) (x 5) Kit Spare	5
	EAS003693 Dancing Arm Spring Set – Cassette Stock Class: Service Engineer Only	2

Image	Description	Quantity per kit
	Guide Roller Kit 32mm (EAS003691) 53mm (EAS003692) Stock Class: Service Engineer Only	2 2
	Guide Sleeve Kit 32mm (EAS003684) 53mm (EAS003685) Stock Class: Service Engineer Only	2 2
	EAS003689SP 32mm Capstan Roller	1
	EAS003690SP 53mm Capstan Roller	1
	EAS003688 Capstan Drive Shaft	1

Image	Description	Quantity per kit
	Idle Roller Kit 32mm (EAS003686) Includes: Peel Off Roller Idle Roller 53mm (EAS003687) Includes: Peel Off Roller Idle Roller	1 6 1 6
	EPT006570 Brake Pads	10
	Spindle Kit (Leaf Spring Spindle) 32mm (EAS001067SP) 53mm (EAS001125SP) Stock Class: Service Engineer Only	2 2
	EAS002995 Print Head Angle Adjust Kit Includes: 23° Block 25° Block 27° Block 29° Block Stock Class: Service Engineer Only	1 1 1 1
	EAS001269SP Std 27 Degree Print Head Block Spare Stock Class: Service Engineer Only	1

Image	Description	Quantity per kit
	EPP001061SP Drive Belt Kit Stock Class: Service Engineer Only	5
	EAS002780 V1/V2 Fastener Kit Includes: - Screw Skt Cap St St M2 x 4 10 - Screw Skt Cap St St M3 x 4mm 5 - Washer, Wave, BS340I, Beryllium Copper, M4 20 - Washer, Wave, BS340I, Beryllium Copper, M3 20 - Grub Screw 3 x 4 5 - SS Screw 4 x 4 5 - SCH 3 x 5 10 - SCH Screw 3 x 10 15 - SCH Screw 3 x 16 5 - SCH Screw 4 x 6 10 - SCH Screw 4 x 12 15 - SBH Screw 3 x 5 10 - Torx Skrue 5 - Spring, Coil 10 - Screw Skt But St St M3 x 8 10 Stock Class: Service Engineer Only	
	EDP003942 Ribbon Path Labels (LH & RH) Stock Class: Service Engineer Only	10LH and 10RH
	EPT006564 Print Head Clips Stock Class: Service Engineer Only	5

Image	Description	Quantity per kit
	EPT013951 Rubber Bump Stops	10
	EPP002214SP Mains PSU	1
	Bridge Cover Kit 32mm - EDP001003SP 53mm - EDP001108SP	1 1
	EDP002215SP V-Series I/O Cable 5m	1

Image	Description	Quantity per kit
	EPT01255 I Side Arms Kit Stock Class: Service Engineer Only	1
	EPT013882 Dancing Arm Spares Kit, Cassette, Pair	2
	EPT036123SP OEM Connector Maintenance Kit	1
	EPT03303 I Cassette Dancing Arm Assembly	1

Print Heads & Consumables

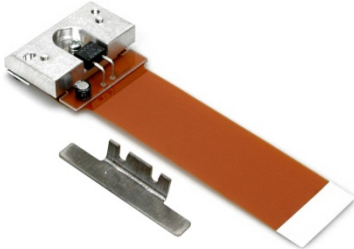
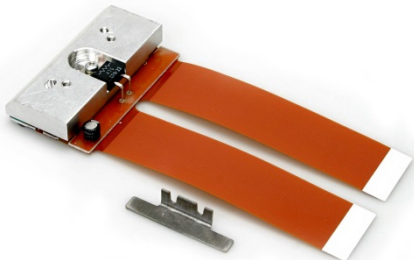
Image	Description	Quantity per kit
	EAS003122 32mm OEE Kit Includes: 32mm Print Head Kit (EPP001359SP) - Tension Dancing Arm Spring Kit - Printer (EDP001644SP) - Capstan Roller (EAS001201SP) - VI/V2 Fastener Kit (EAS002780) - Cleaning Wipes (EPT039697) - Cleaning Sticks (VPR0223)	1 1 1 1 1 5
	EAS003680 53mm OEE KIT Includes: - Print Head Kit (EAS001358SP) - Dancing Arm Spring Set – Cassette (EAS003693) - Capstan Roller (EAS002690SP) - VI/V2 Fastener Kit (EAS002780) - Cleaning Wipes (EPT039697) - Cleaning Sticks (VPR0223) Stock Class: Service Engineer Only	1 1 1 1 1 5
	EPP001359SP 32mm Print Head Kit	1
	EAS001358SP 53mm Print Head Kit	1

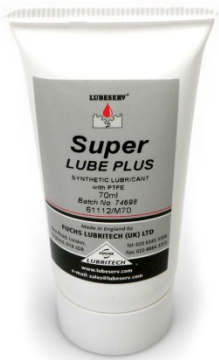
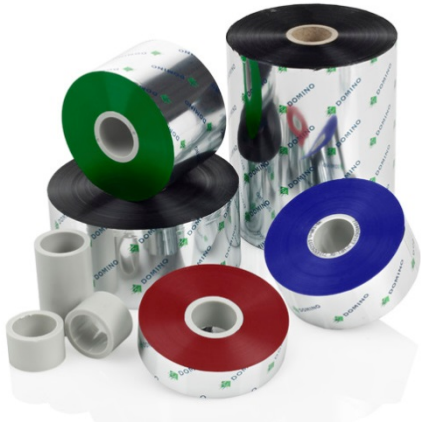
Image	Description	Quantity per kit
	EPT039697 Thermal Print Head Cleaning Wipes (Box of 50)	I
	VEY8492 Synthetic Grease, FS 'Food Safe' Extra 100g Tube	II
	VPR0223 Cleaning Sticks	5
	WJ-III Cleaning Fluid	30ml

Image	Description	Quantity per kit
	Ribbons A wide range of Domino Ribbons are available to suit all printers' requirements, please contact your local Domino Representatives.	

Maintenance Schedule

The VI20i / V220i / V230i does not require component replacement as part of a preventative maintenance routine. We recommend regular checks to ensure optimum performance is maintained and to allow any parts requiring future replacement to be identified early. It should be remembered that the VI20i / V220i / V230i should be operated at temperatures between 5° and 40°C and is not for use in wet, washdown or very high dust environments.

Frequency	Recommended Actions
Regularly (or if print quality deteriorates)	Check condition and clean Print Head and Rubber capstan roller each time the ribbon is replaced (or at least once per day).
	Check condition of the rubber platen / rubber roller within the printer bracket. The rubber surface must be smooth, flat and free of debris. This should be a weekly check.
	As part of any fault finding routine, check that settings such as 'Contrast' and 'Print Head Pressure' have not been modified away from the original values. Once set, these settings do not generally need to be changed. Any changes may have been made to compensate for other problems. For example, the contrast or pressure settings may have been set higher to compensate for a print head that needs cleaning.
Every Year	Check condition of the Ribbon guide rollers (including those on the dancing arms). Check that the plastic rollers rotate smoothly.
Every 2 years	The following actions should be performed with the printer switched off.
	Check the motion of the lever arm and horizontal and vertical linear bearings. Check that movement is smooth and free from resistance. There should be no lateral movement from the bearings.
	Inspect condition of the Carriage drive belt, checking for signs of fraying.
	Check for and remove any debris that may have accumulated around the print head / carriage mechanism.
	Apply grease to the linear bearings (only required if in a dusty or high temperature (35°C - 40°C) operating environment).

V230i Spares

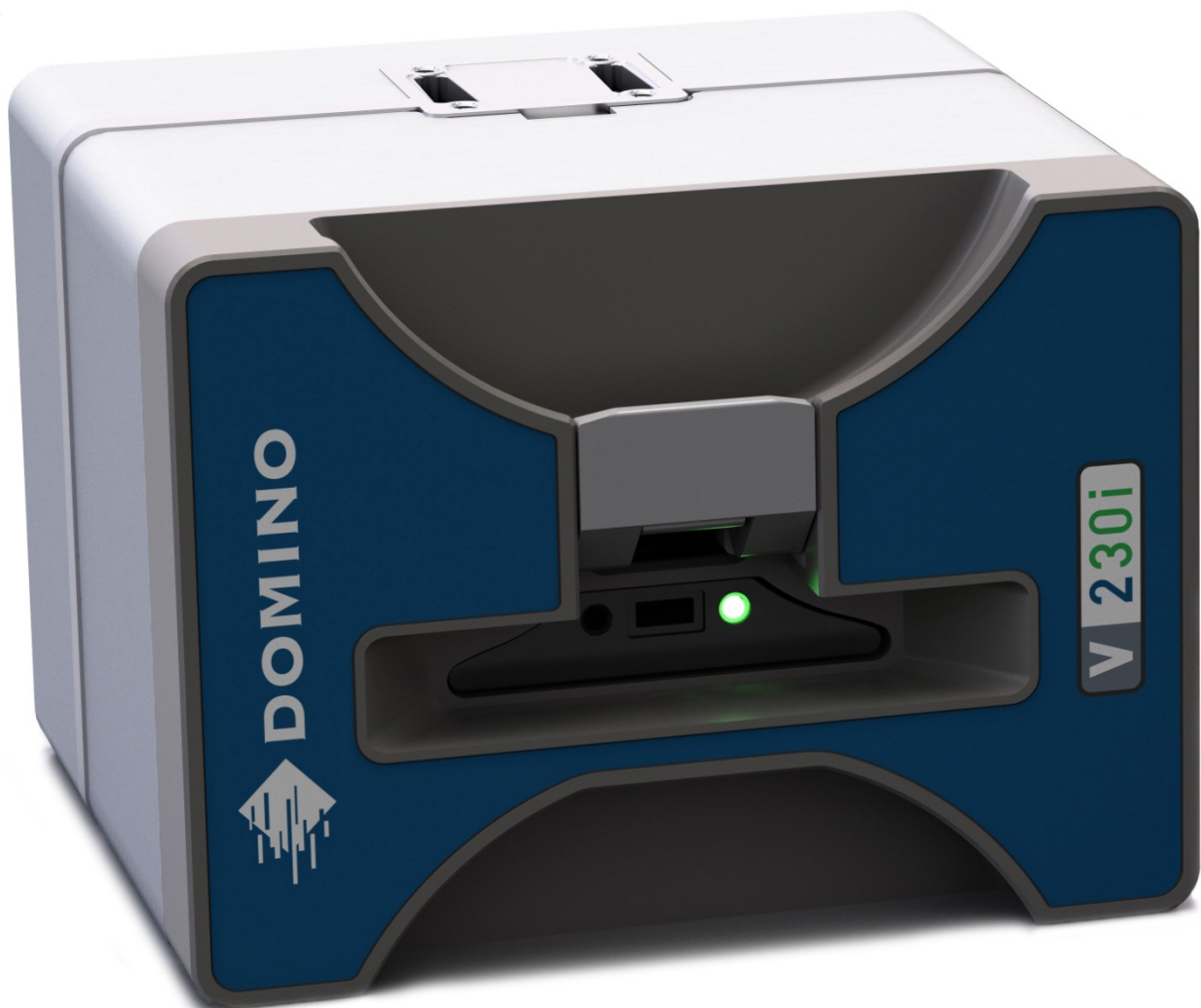


Image	Description	Quantity per kit
	Domino V230i Cassette 32mm Right Hand (EPT010196) 53mm Right Hand (EPT010198) 32mm Left Hand (EPT010197) 53mm Left Hand (EPT010199)	1 1 1 1
	EAS001023SP Print Head Carriage (Full Mechanism) Stock Class: Service Engineer Only	1
	EAS001024SP Carriage Assembly Stock Class: Service Engineer Only	1
	EAS002772SP Print Head Arm Assembly Spare	1
	EAS001033SP Lever Arm Stock Class: Service Engineer Only	1

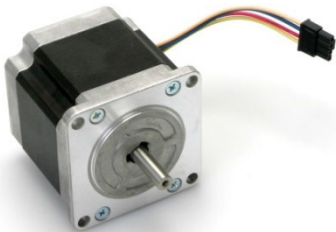
Image	Description	Quantity per kit
	EAS001059SP Side Arms and Rail Stock Class: Service Engineer Only	1
	EAS003677 32mm PCB Set	1
	EAS001348SP 53mm PCB Set	1
	EAS001211SP Print Head Up/Down Stepper Motor Assembly	1
	EPP001325SP Stepper Motor (Large)	1

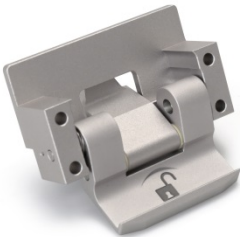
Image	Description	Quantity per kit
	5-0460011 Shaft Encoder NB: FOR CM PRINTERS ONLY (5m cable length)	1
	EPT051267 Encoder Assembly Cable Length 0.5m	1
	5-0440006SP O-Ring (BS4518 45 I/D Diameter 3) (x 5) Kit Spare	5
	EAS003693 Dancing Arm Spring Set – Cassette Stock Class: Service Engineer Only	2
	Guide Sleeve Kit 32mm (EAS003684) 53mm (EAS003685) Stock Class: Service Engineer Only	2 2

Image	Description	Quantity per kit
	Guide Roller Kit (12mm Diameter Roller) - Cassette 32mm (EPT008979SP) 53mm (EPT008966SP)	2 2
	EAS003689SP 32mm Capstan Roller	1
	EAS003690SP 53mm Capstan Roller	1
	EAS003688 Capstan Drive Shaft	1
	Idle Roller Kit 32mm (EPT010204) Includes: Peel Off Roller Dancing Arm Roller Idle Roller 53mm (EPT010205) Includes: Peel Off Roller Dancing Arm Roller Idle Roller	1 2 5 1 2 5

Image	Description	Quantity per kit
	EPT006570 Brake Pads	10
	Spindle Kit Metal Cassette Only 32mm (EPT010207) 53mm (EPT010206) Stock Class: Service Engineer Only	2 2
	EAS002995 Print Head Angle Adjust Kit Includes: 23° Block 25° Block 27° Block 29° Block Stock Class: Service Engineer Only	
	EAS001269SP Std 27 Degree Print Head Block Spare Stock Class: Service Engineer Only	1
	EPP001061SP Drive Belt Kit Stock Class: Service Engineer Only	5

Image	Description	Quantity per kit
	EAS002780 V1/V2 Fastener Kit Includes: - Screw Skt Cap St St M2 x 4 10 - Screw Skt Cap St St M3 x 4mm 5 - Washer, Wave, BS340I, Beryllium Copper, M4 20 - Washer, Wave, BS340I, Beryllium Copper, M3 20 - Grub Screw 3 x 4 5 - SS Screw 4 x 4 5 - SCH 3 x 5 10 - SCH Screw 3 x 10 15 - SCH Screw 3 x 16 5 - SCH Screw 4 x 6 10 - SCH Screw 4 x 12 15 - SBH Screw 3 x 5 10 - Torx Skrue 5 - Spring, Coil 10 - Screw Skt But St St M3 x 8 10 Stock Class: Service Engineer Only	
	EPT006564 Print Head Clips Stock Class: Service Engineer Only	5
	EPT013951 Rubber Bump Stops	10

Image	Description	Quantity per kit
	EPP002214SP Mains PSU	1
	EDP002215SP V-Series I/O Cable 5m	1
	EPT012551 Side Arms Kit Stock Class: Service Engineer Only	1
	EPT013882 Dancing Arm Spares Kit, Cassette, Pair	2

Image	Description	Quantity per kit
	EPT036123SP OEM Connector Maintenance Kit	1
	EPT010118SP Power Lead Retainer Pack Spare	1
	EPT033031 Cassette Dancing Arm Assembly	1
	EPT008897SP Latch Sub Assembly	1
	Bridge Cover Kit 32mm - EPT049841 53mm - EPT049842	1

Print Heads & Consumables

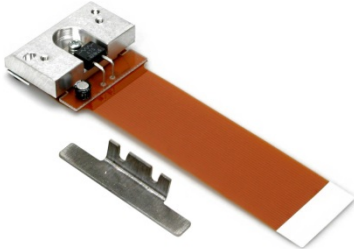
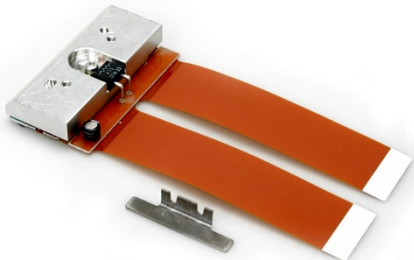
Image	Description	Quantity per kit
	EAS003122 32mm OEE Kit Includes: 32mm Print Head Kit (EPP001359SP) - Tension Dancing Arm Spring Kit - Printer (EDP001644SP) - Capstan Roller (EAS001201SP) - VI/V2 Fastener Kit (EAS002780) - Cleaning Wipes (EPT039697) - Cleaning Sticks (VPR0223)	1 1 1 1 1 5
	EAS003680 53mm OEE KIT Includes: - Print Head Kit (EAS001358SP) - Dancing Arm Spring Set – Cassette (EAS003693) - Capstan Roller (EAS002690SP) - VI/V2 Fastener Kit (EAS002780) - Cleaning Wipes (EPT039697) - Cleaning Sticks (VPR0223) Stock Class: Service Engineer Only	1 1 1 1 1 5
	EPP001359SP 32mm Print Head Kit	1
	EAS001358SP 53mm Print Head Kit	1

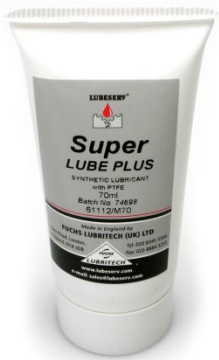
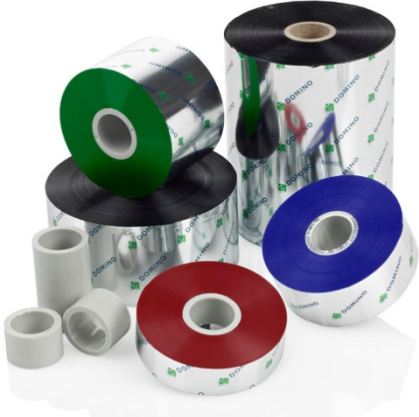
Image	Description	Quantity per kit
	EPT039697 Thermal Print Head Cleaning Wipes (Box of 50)	I
	VEY8492 Synthetic Grease, FS 'Food Safe' Extra 100g Tube	II
	VPR0223 Cleaning Sticks	5
	WJ-111 Cleaning Fluid	30ml

Image	Description	Quantity per kit
	Ribbons A wide range of Domino Ribbons are available to suit all printers' requirements, please contact your local Domino Representatives.	

Maintenance Schedule

The VI20i / V220i / V230i does not require component replacement as part of a preventative maintenance routine. We recommend regular checks to ensure optimum performance is maintained and to allow any parts requiring future replacement to be identified early. It should be remembered that the VI20i / V220i / V230i should be operated at temperatures between 5° and 40°C and is not for use in wet, washdown or very high dust environments.

Frequency	Recommended Actions
Regularly (or if print quality deteriorates)	Check condition and clean Print Head and Rubber capstan roller each time the ribbon is replaced (or at least once per day).
	Check condition of the rubber platen / rubber roller within the printer bracket. The rubber surface must be smooth, flat and free of debris. This should be a weekly check.
	As part of any fault finding routine, check that settings such as 'Contrast' and 'Print Head Pressure' have not been modified away from the original values. Once set, these settings do not generally need to be changed. Any changes may have been made to compensate for other problems. For example, the contrast or pressure settings may have been set higher to compensate for a print head that needs cleaning.
Every Year	Check condition of the Ribbon guide rollers (including those on the dancing arms). Check that the plastic rollers rotate smoothly.
Every 2 years	The following actions should be performed with the printer switched off.
	Check the motion of the lever arm and horizontal and vertical linear bearings. Check that movement is smooth and free from resistance. There should be no lateral movement from the bearings.
	Inspect condition of the Carriage drive belt, checking for signs of fraying.
	Check for and remove any debris that may have accumulated around the print head / carriage mechanism.
	Apply grease to the linear bearings (only required if in a dusty or high temperature (35°C - 40°C) operating environment).

V320i Spares



We recommend that the following wear and tear parts are used for preventative maintenance. Replacement intervals will vary according to application type.

Stock Class: Customer and Service Engineer unless otherwise stated.

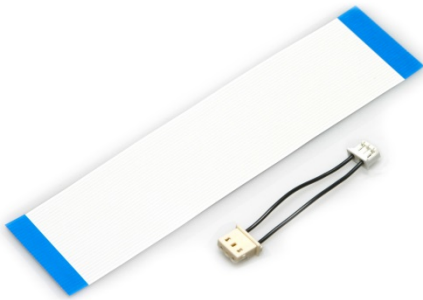
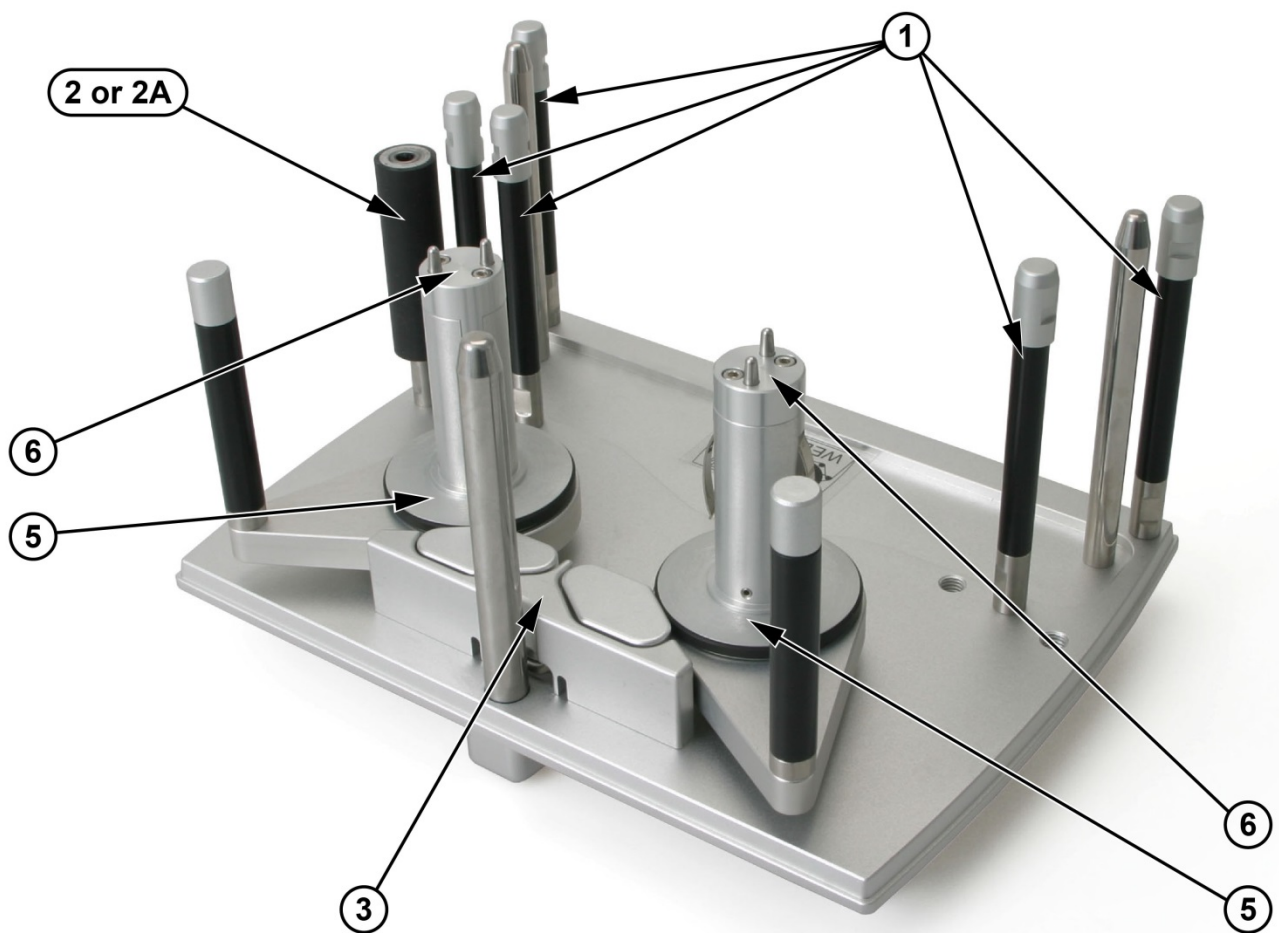
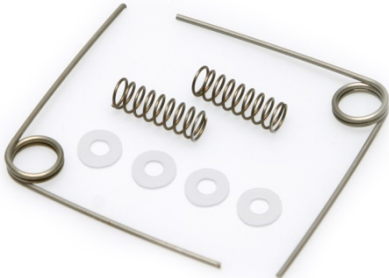
Image	Description	Quantity per kit
	EAS002147 Toothed Belt Kit Tooth-belt Winding Tooth-belt, Sledge Motor Tooth-belt Capstan Tooth-belt, Sledge Movement Stock Class: Service Engineer Only	2 2 1 2
	EAS002156 Cable Kit For Adaptor PCB Heater Cable, Print Head Flat Cable, Print Head Stock Class: Service Engineer Only	1 4
	VASP_0016_5C Capstan Roller Assembly - 5" Note: Thread lock must be used when fitting Stock Class: Service Engineer Only	1
	EPT005717 2" Capstan Roller Assembly, High Speed Note: Thread lock must be used when fitting Stock Class: Service Engineer Only	1

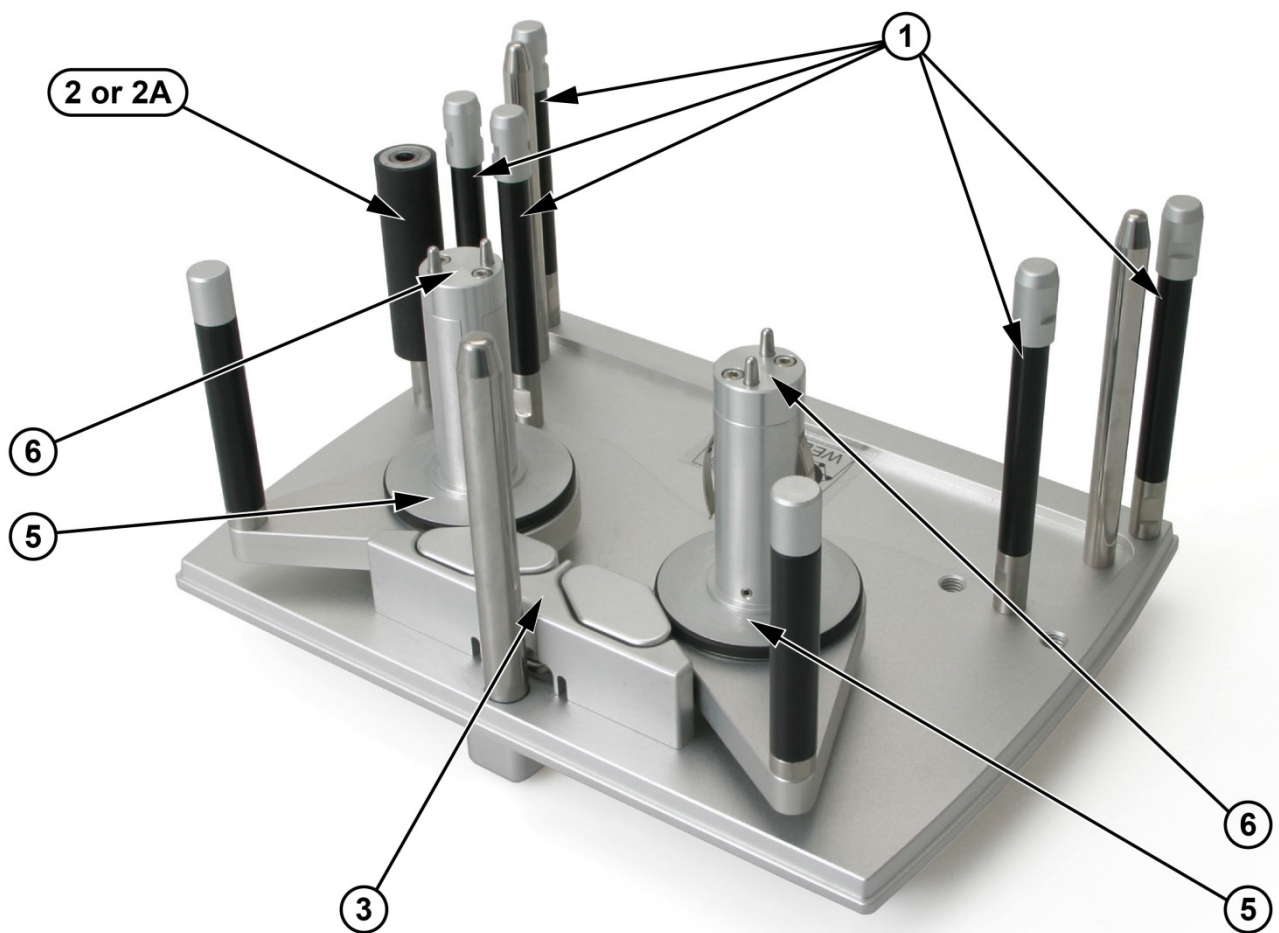
Image	Description	Quantity per kit
	Print Head Roller Assembly 2" Version (EAS003243) 5" Version (VASP_0018_5C) Note: Thread lock must be used when fitting Stock Class: Service Engineer Only	I I
	EDP002215SP V-Series I/O Cable 5m	I
	Rail Assembly Inner - VASP_0008_0C Outer - VASP_0009_0C	I I

Cassette Spares

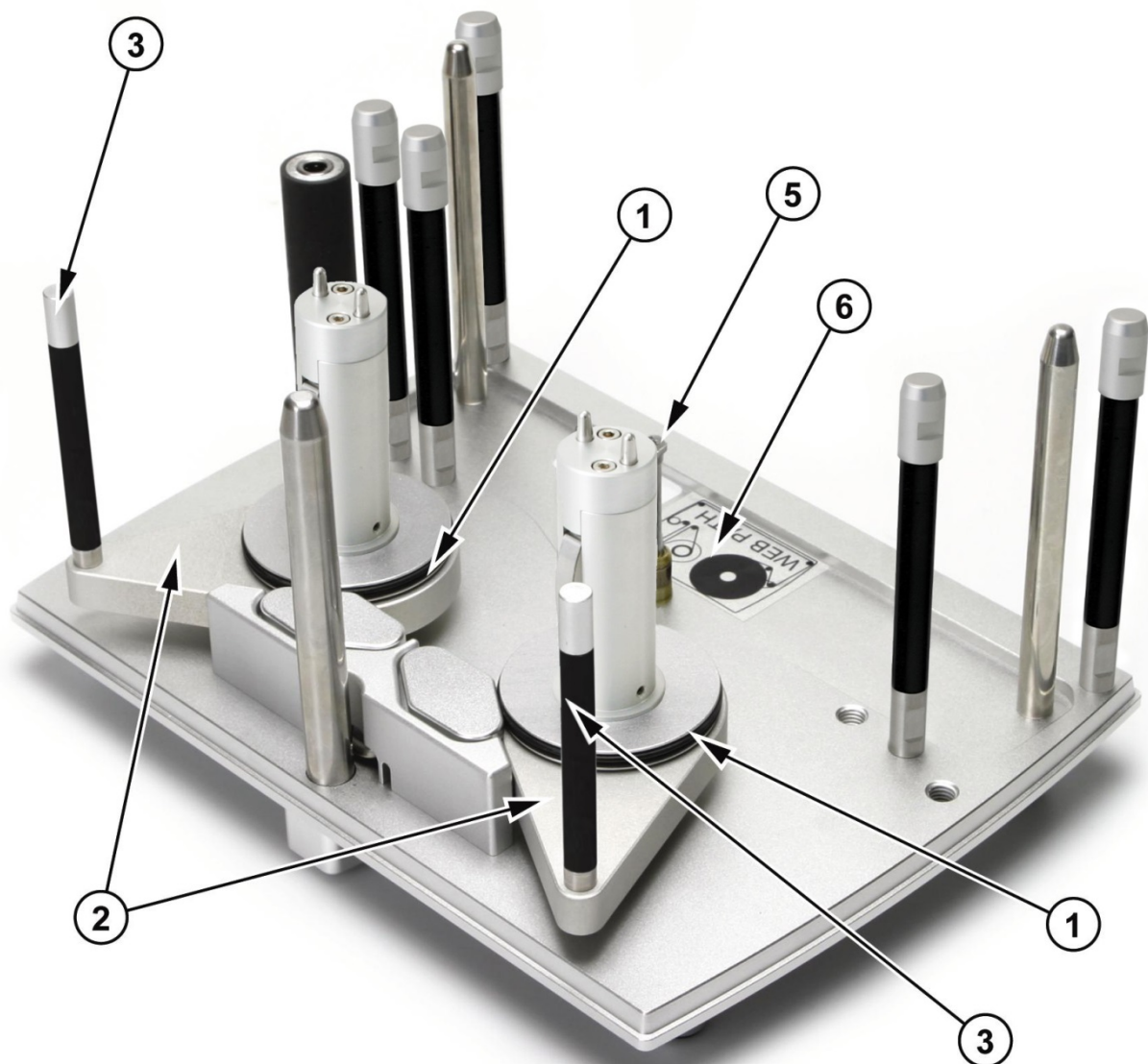


Note: Item 4 is not shown

Image	Description	Quantity per kit
	(1) Guide Roller Assembly 2" version (VASP_0017_2C) 5" version (VASP_0017_5C) Stock Class: Service Engineer Only	1 1
	(2) VASP_0016_5C Capstan Roller Assembly - 5" Note: Thread lock must be used when fitting Stock Class: Service Engineer Only	1
	(2A) EPT005717 2" Capstan Roller Assembly, High Speed Note: Thread lock must be used when fitting Stock Class: Service Engineer Only	1
	(3) VASP_0013_0C Brake Assembly Note: Thread lock must be used when fitting Stock Class: Service Engineer Only	1
	(4) EAS002130 Cassette Brake Component Kit Spring (Coil) Spring (Leaf) Washer Stock Class: Service Engineer Only	2 2 4

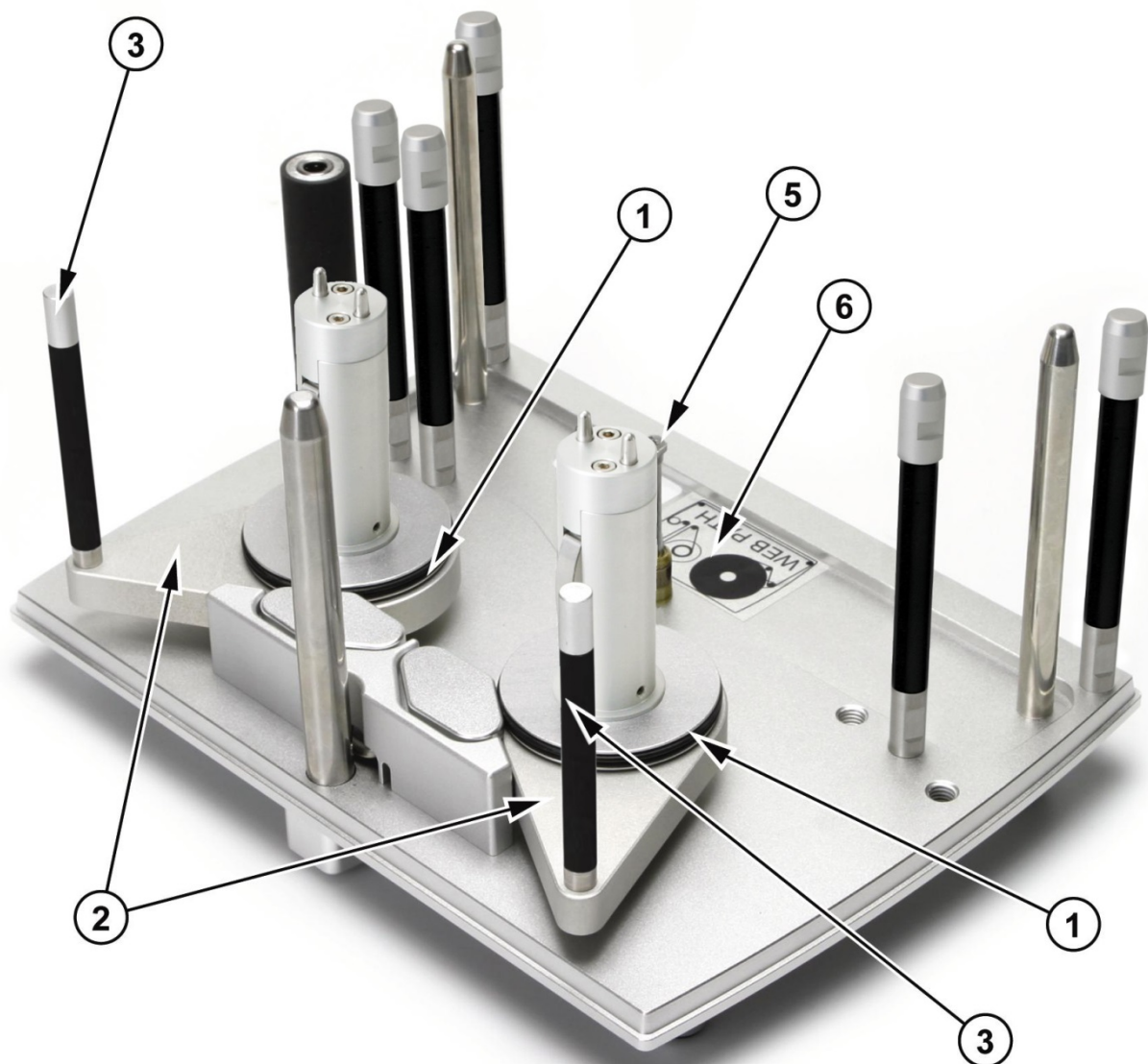


Note: Item 4 is not shown



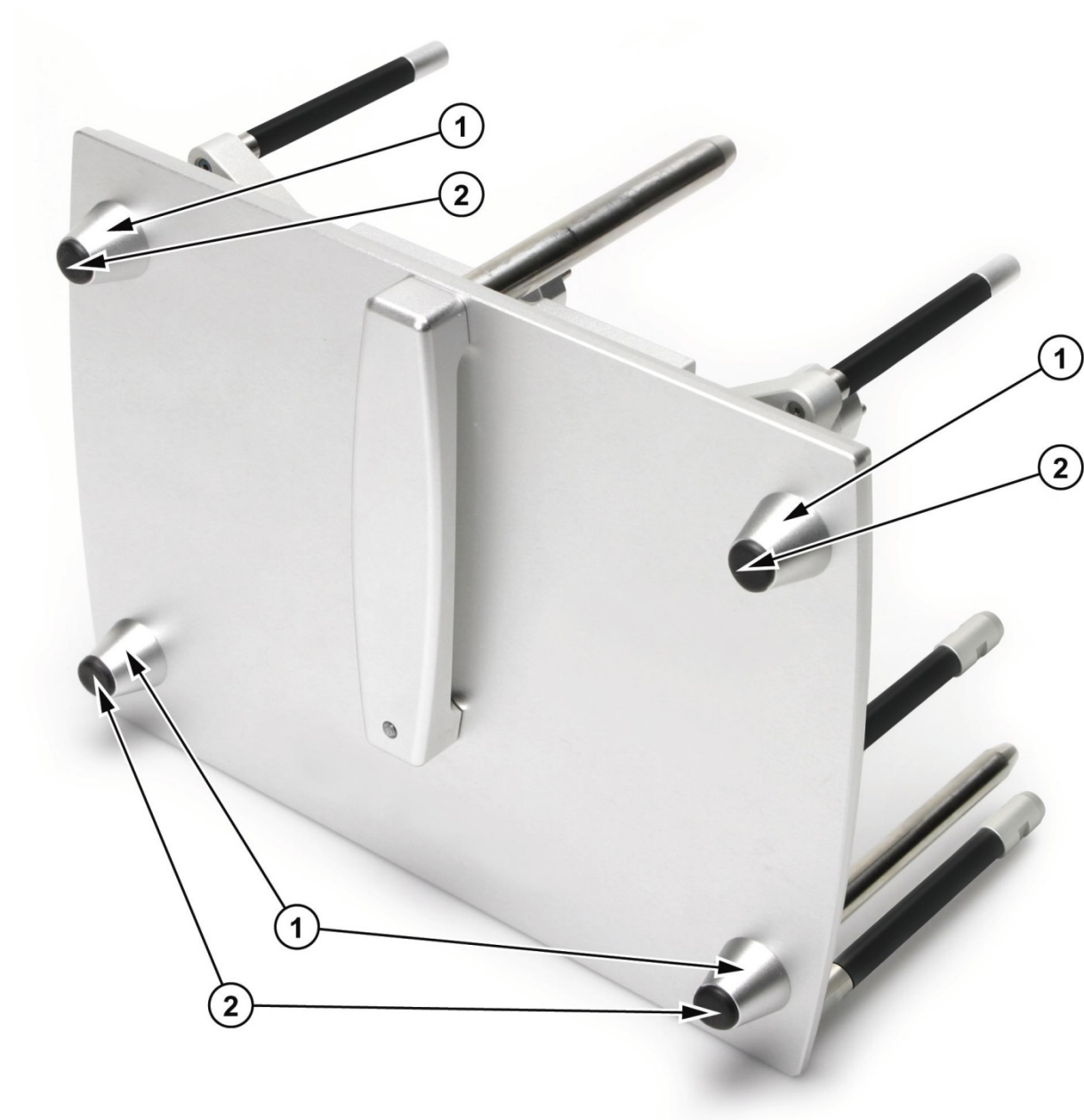
Note: Item 4 is not shown

Image	Description	Quantity per kit
	(1) EDP004312SP O-Ring Stock Class: Service Engineer Only	2
	(2) Dancer Arm Assembly 2" LH version VASP_0012_2LSP 2" RH version VASP_0012_2RSP 5" LH version VASP_0012_5LSP 5" RH version VASP_0012_5RSP Note: Thread lock must be used when fitting Stock Class: Service Engineer Only	1 1 1 1
	(3) Dance Arm Roller Assembly 2" version (VASP_0004_2C) 5" version (VASP_0004_5C) Note: Thread lock must be used when fitting Stock Class: Service Engineer Only	1 1
	(4) EAS002132 Ball Lock Component Kit 3mm Ball Bearing Ball Lock Spring Note: Use lubrication (VEY8492) when fitting. Stock Class: Service Engineer Only	9 3



Note: Item 4 is not shown

Image	Description	Quantity per kit
	(5) EPT014386 Ball Lock Assembly Handle Ball Lock Housing Handle Lock Pin Ball Lock Spring Lightwire 3mm Ball Stock Class: Service Engineer Only	1 1 1 1 3
	(6) EAS002133 Web Path Sticker Kit Stock Class: Service Engineer Only	4LH and 4RH
	EPT008943 Spanner, Ball-Lock Assembly Stock Class: Service Engineer Only	1
	Peel Off Roller Kit Spare 32mm - EPT045191 53mm - EPT045190	1 1



Note: Item 3, the complete cassette assembly and thus not labelled

Image	Description	Quantity per kit
	(1) EAS002134 Foot Mounting Note: Thread lock must be used when fitting Stock Class: Service Engineer Only	8
	(2) EAS002135 Rubber Foot Note: Adhesive (VEY8485) must be used when fitting this part only Stock Class: Service Engineer Only	20
	(3) V320i Cassette Assembly 2" RH (V200001) 2" LH (V200002) 5" RH (V200003) 5" LH (V200004)	1 1 1 1
	Cassette Guide & Shaft Kit 2" (EPT034877) 5" (EPT034890)	1 1

Printer Body Spares

	Image	Description	Quantity per kit
		Printer Sensor Kit EAS002136 (LH) EAS002138 (RH) Printer Sensor FCC Cable Sensor Seal Stock Class: Service Engineer Only	 I I I
		Dancing Arm Sensor Boards (Sensor Prints) VEY0082 (LH) VEY0083 (RH) Stock Class: Service Engineer Only	 I I
		EAS002142 EMC Leaf Spring Stock Class: Service Engineer Only	 20
		VASP_0024_0C Guide Wheel Assembly Note: Thread lock must be used when fitting Stock Class: Service Engineer Only	 I

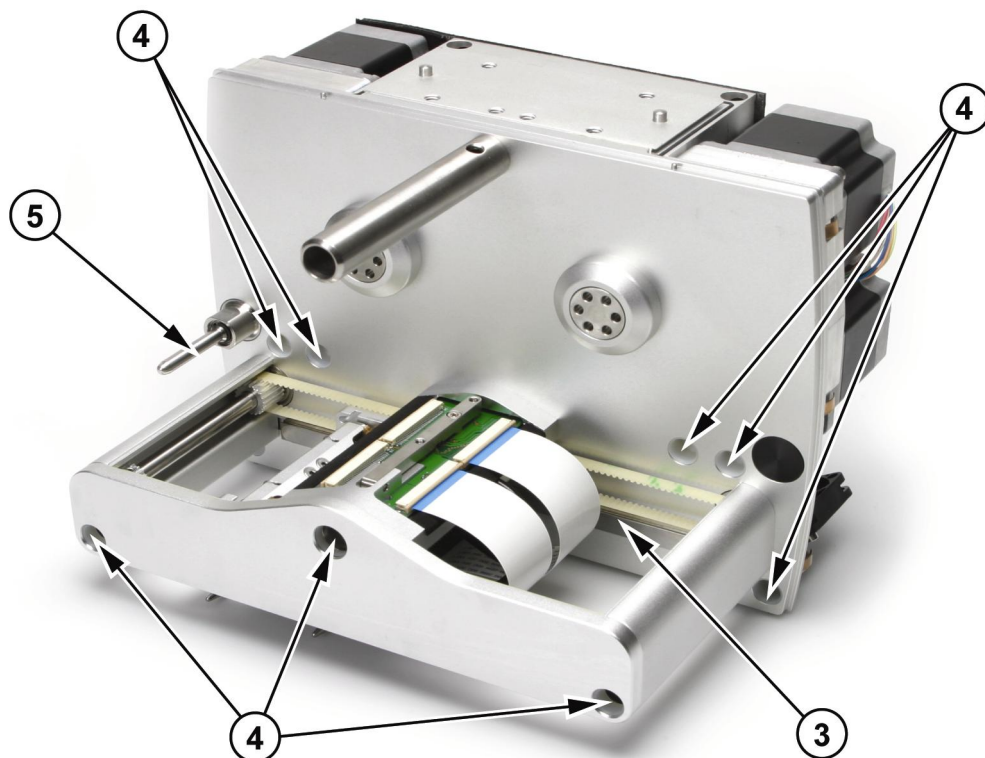
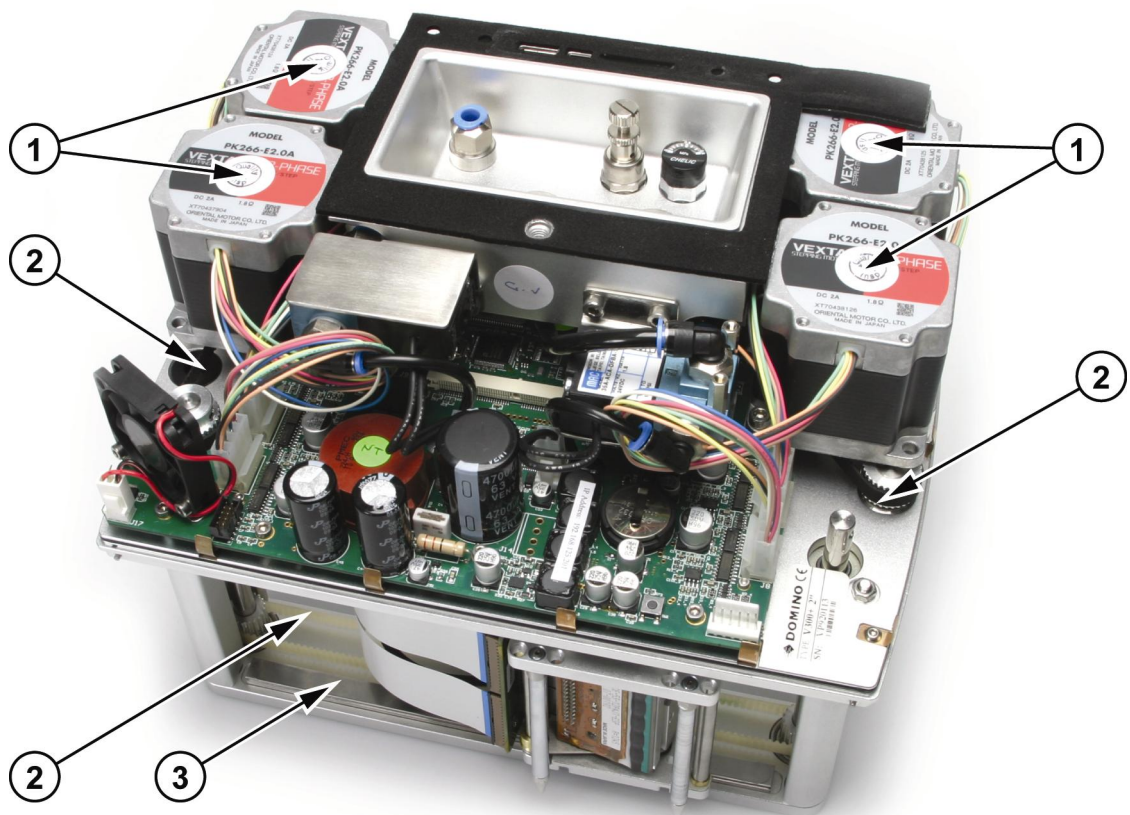


Image	Description	Quantity per kit
	(1) EAS002146 Stepper Motor & Gear Kit Stepper Motor Pole Power Connector Power Pins Timing Wheel M4x6 Grub Screws M3x3 Grub Screws Note: Thread lock must be used when fitting Stock Class: Service Engineer Only	1 1 4 2 1 2
	(2) EAS002147 Toothed Belt Kit Toothed belt Winding Toothed belt, Sledge Motor Toothed belt Capstan Toothed belt, Sledge Movement Stock Class: Service Engineer Only	2 2 1 2
	(3) EAS002148 Guide Rail & Linear Guide Stock Class: Service Engineer Only	2

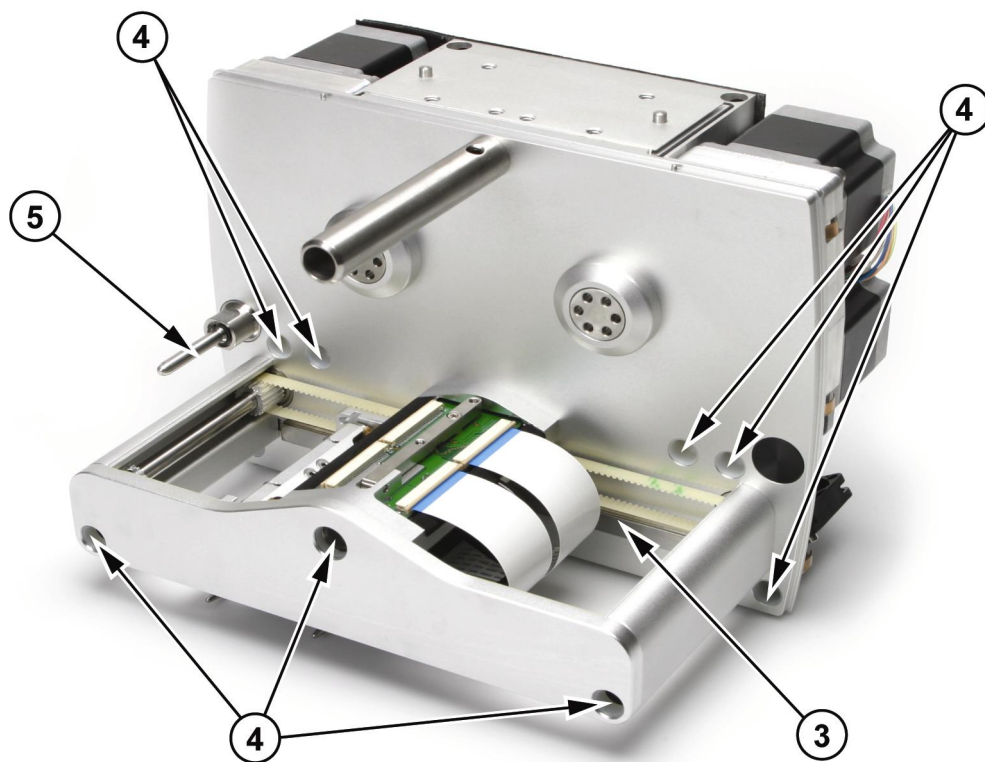
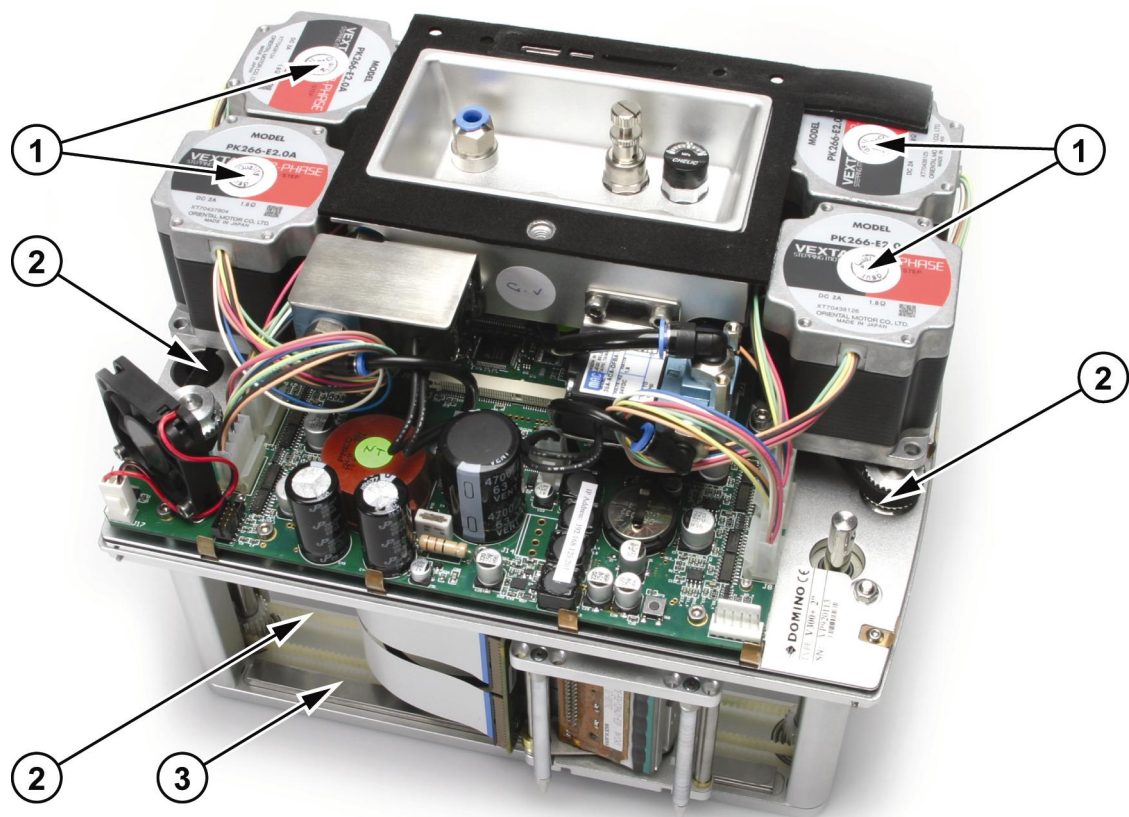
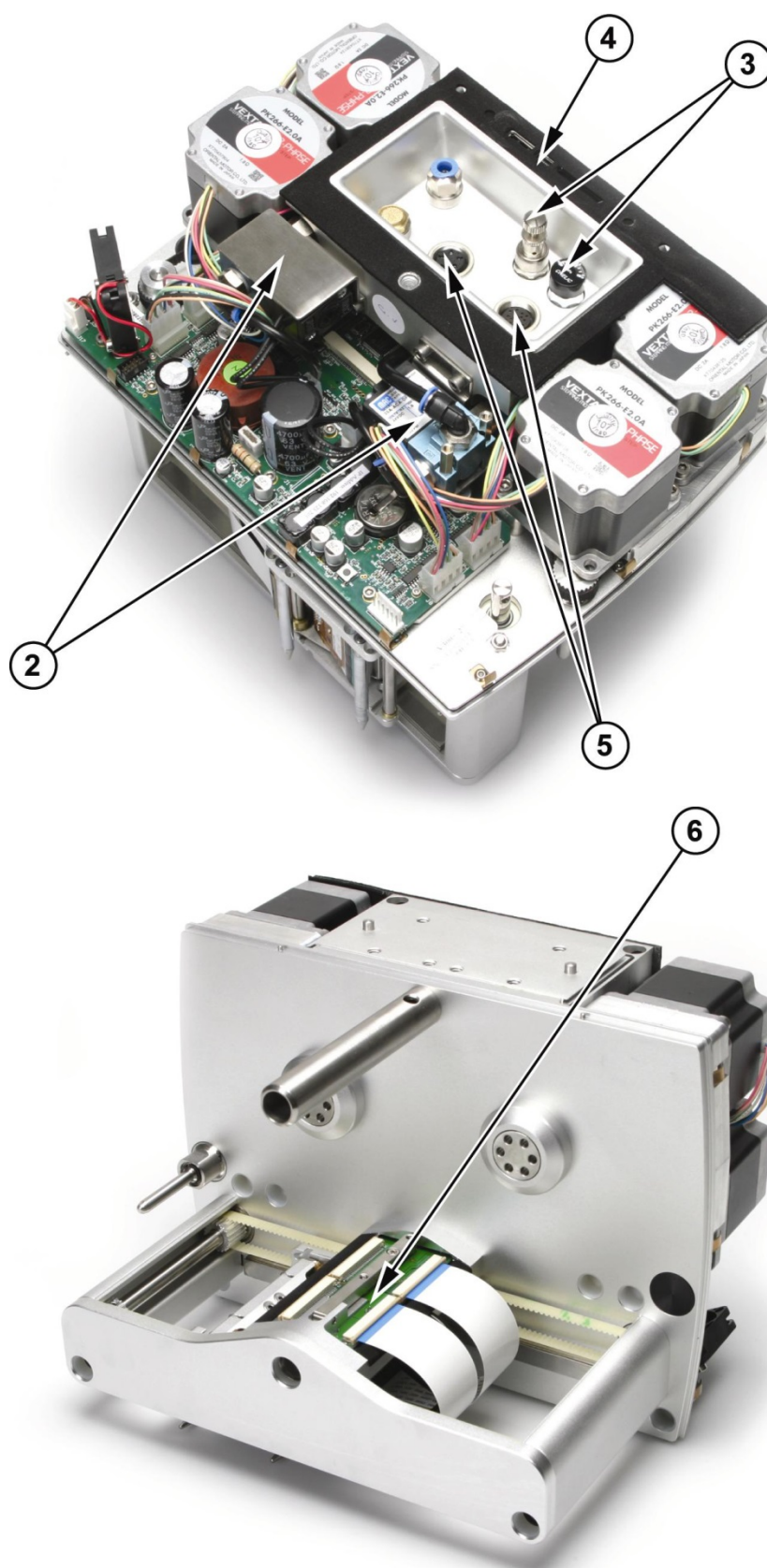
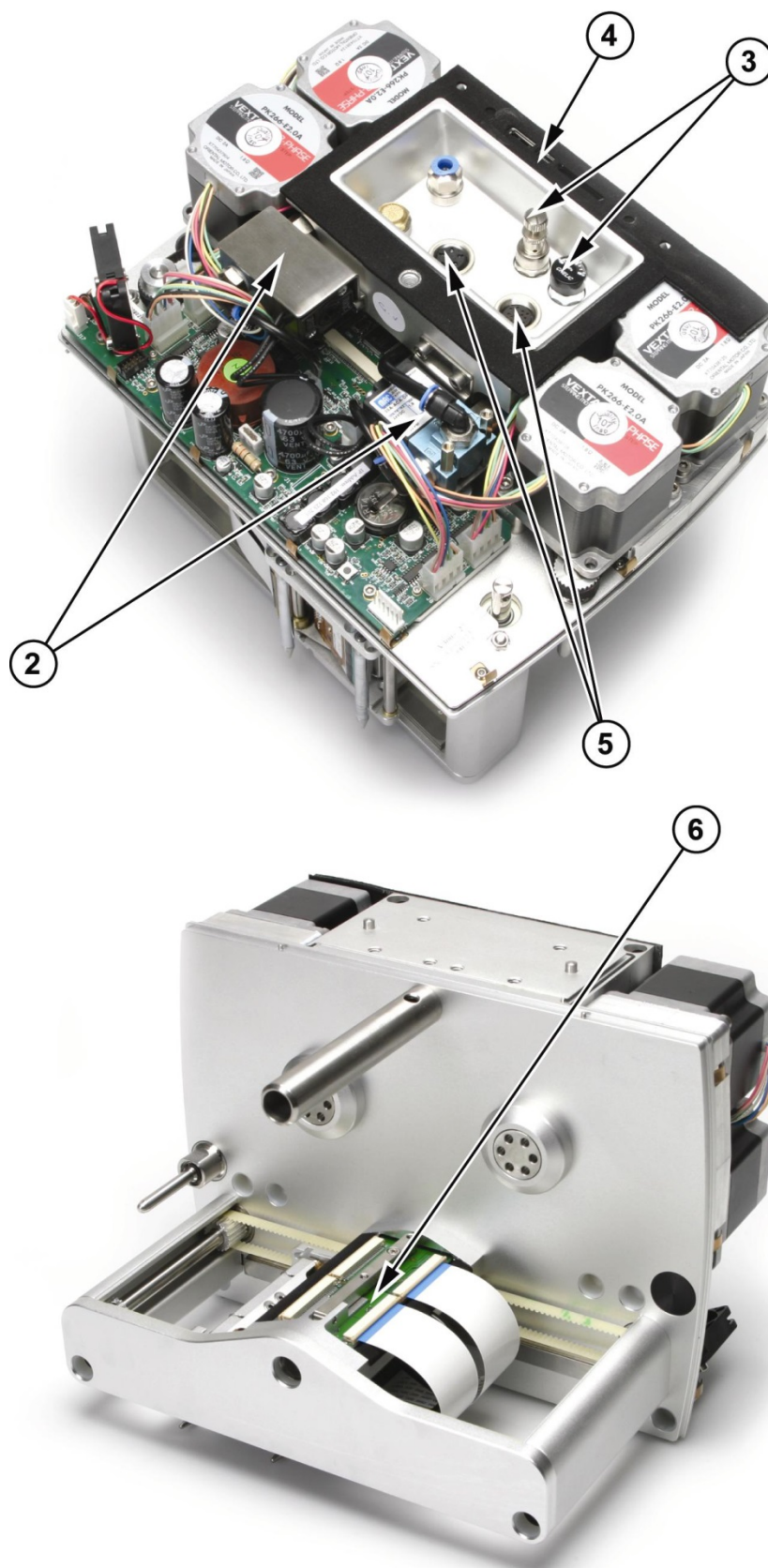


Image	Description	Quantity per kit
	(4) EAS002149 Guide Bush Kit Guide Bush (Base Plate) Note: Adhesive (VEY8485) must be used when fitting this part only Guide Bush (Bridge) Ball Lock Spacer Ball Lock Ring Stock Class: Service Engineer Only	12 4 2 2
	(5) EAS002144 Capstan Shaft Replacement Kit Note: Thread lock must be used when fitting Stock Class: Service Engineer Only	1

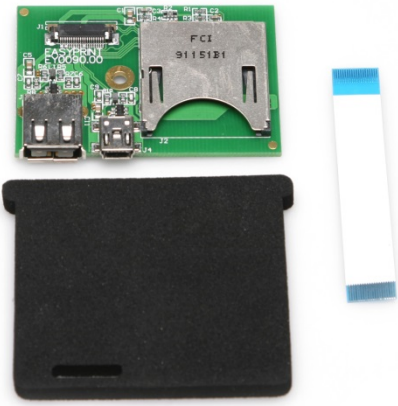
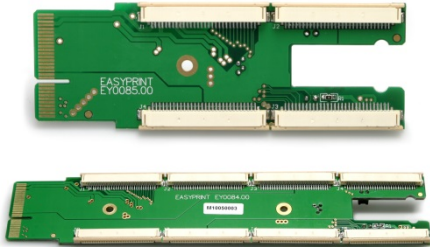


Note: Item 1 is not shown

Image	Description	Quantity per kit
	(1) EAS002150 Air Fittings Kit Filterplug G1-8 Pneufit Mini Angle Pin Ø6xØ6 Pneufit Straight Pneufit Straight Air Supply Tube 6mm (Legris) Note: Würth Hydraulic Sealant (893545050) must be used when fitting Stock Class: Service Engineer Only	1 2 2 2 0.38m
	(2) VASP_0019_0C Airvalve Assembly Stock Class: Service Engineer Only	1
	(3) EAS002151 Pressure Regulator Kit Pressure Regulator Assembly Pressure Regulator Seal Pressure Regulator Plate Stock Class: Service Engineer Only	1 1 1



Note: Item 1 is not shown

Image	Description	Quantity per kit
	(4) EAS002154 USB Kit USB SD Print USB SD PCB Seal Ribbon Cable Stock Class: Service Engineer Only	1 1 1
	(5) EAS002155 Socket Kit 14 Pin Female - RJ45 & 6 Pole 4 Pin Female - 4 Pin Molex Stock Class: Service Engineer Only	1 1
	(6) Bridge Print PCB 2" version (VEY0085) See top 5" version (VEY0084) See bottom Stock Class: Service Engineer Only	1 1
	Bridge Print Cover 2" version (VASP_0005_2C) 5" version (VASP_0005_5C)	1 1

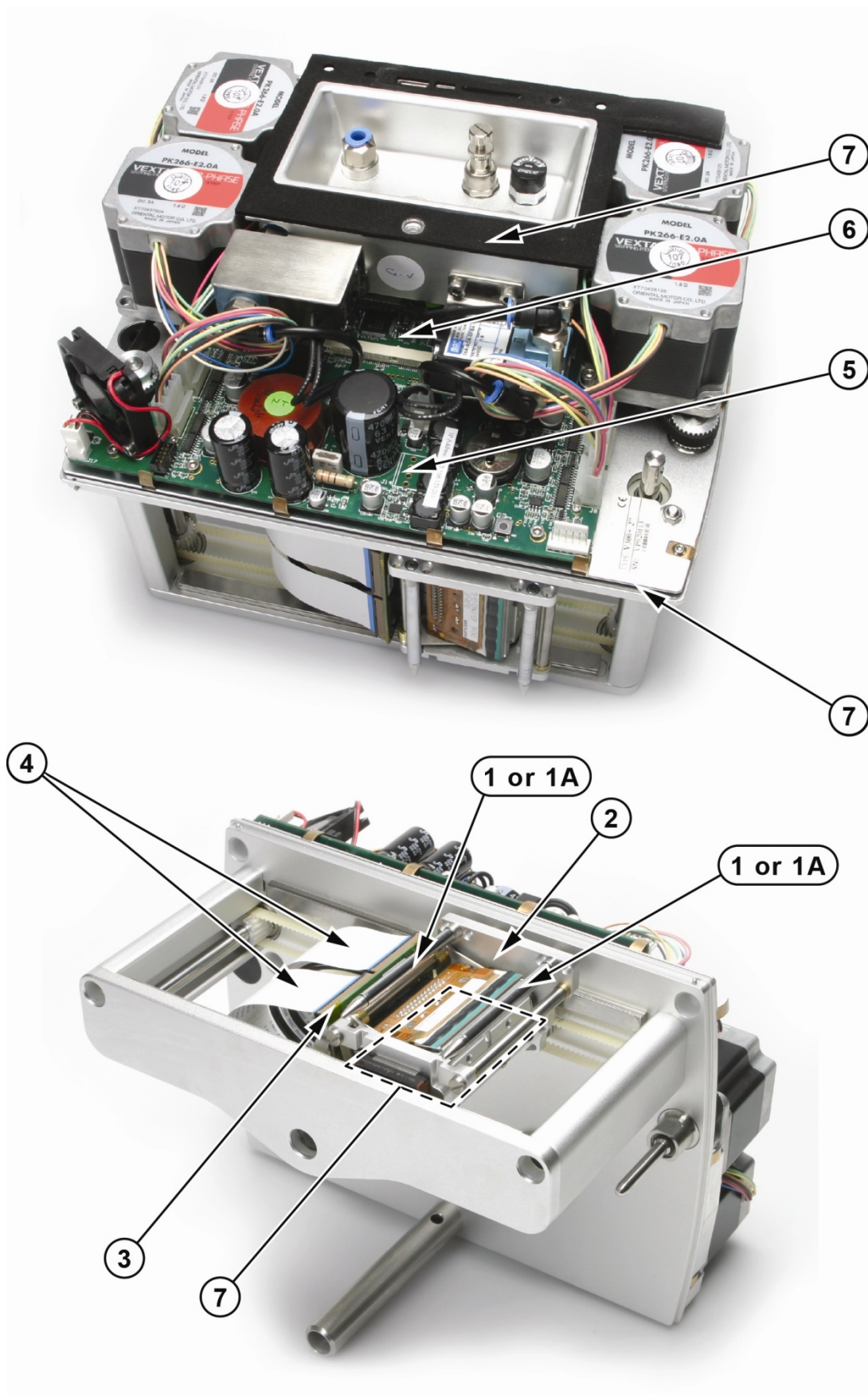
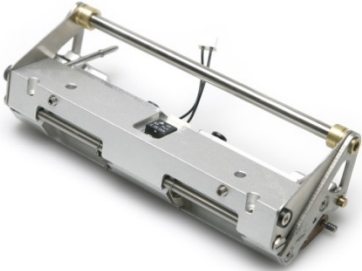


Image	Description	Quantity per kit
	Print Head Roller Assembly (1) 2" Version (EAS003243) (1A) 5" Version (VASP_0018_5C) Note: Thread lock must be used when fitting Stock Class: Service Engineer Only	1 1
	(2) Actuator Assembly 2" version (VASA_0008_2C) 5" version (VASA_0008_5C)	1 1
	EPT022317 Actuator - 6 Membrane Bellows Service Kit	1
	EPT022272SP Filter Regulator 00773154 - Service Kit	1

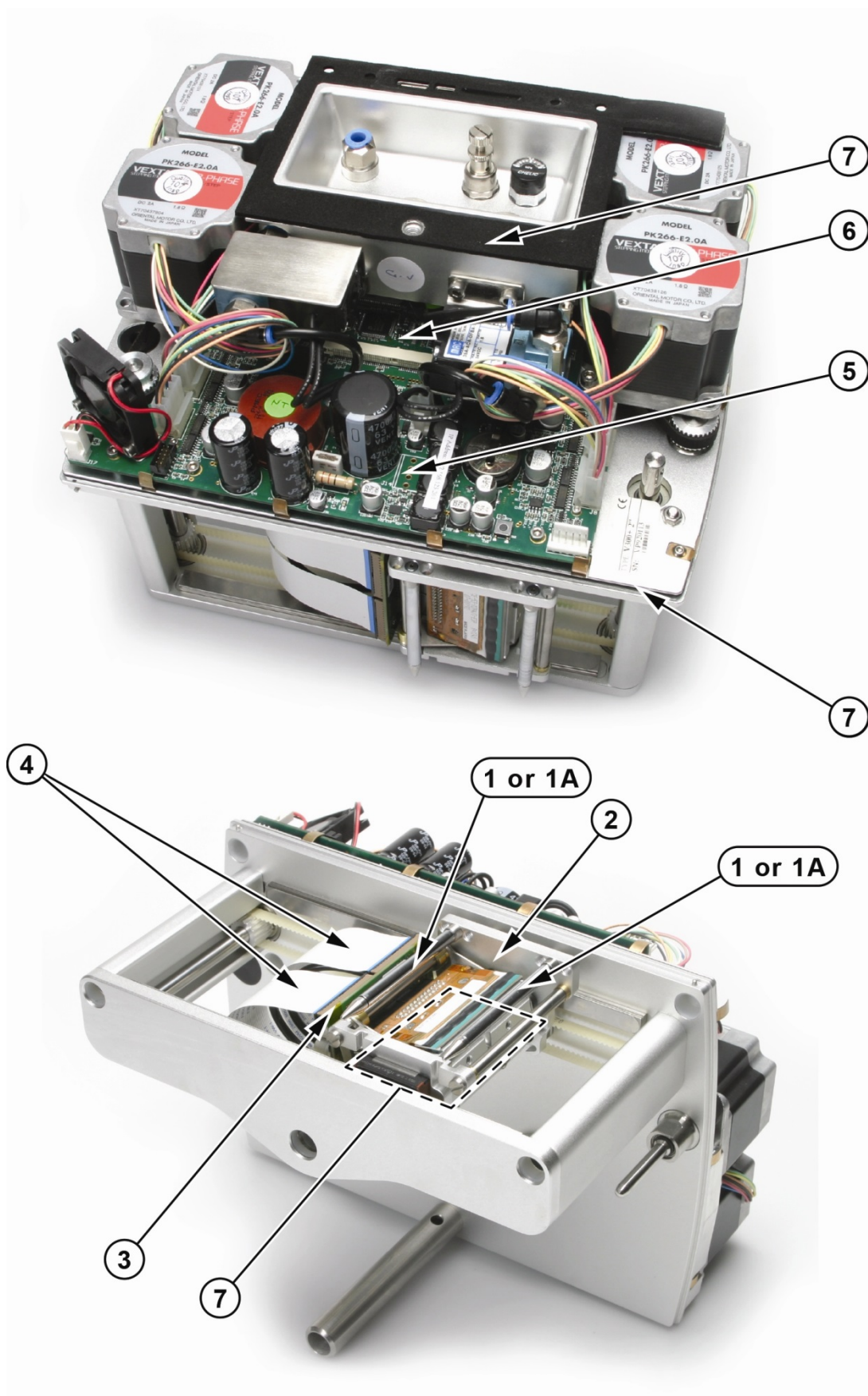
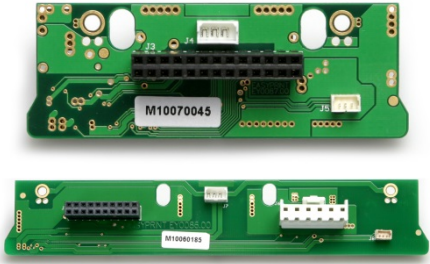
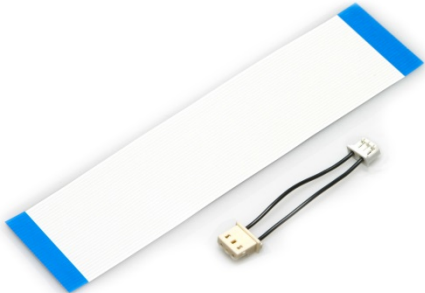


Image	Description	Quantity per kit
	EPT022233SP Restrictor Assembly - Field Service Kit	1
	EPT021252SP O-Ring Kit	10
	(3) Print Adaptor PCB 2" version (VEY0087) See top 5" version (VEY0086) See bottom Stock Class: Service Engineer Only	1 1
	(4) EAS002156 Cable Kit For Adaptor PCB Heater Cable, Print Head Flat Cable, Print Head Stock Class: Service Engineer Only	1 4

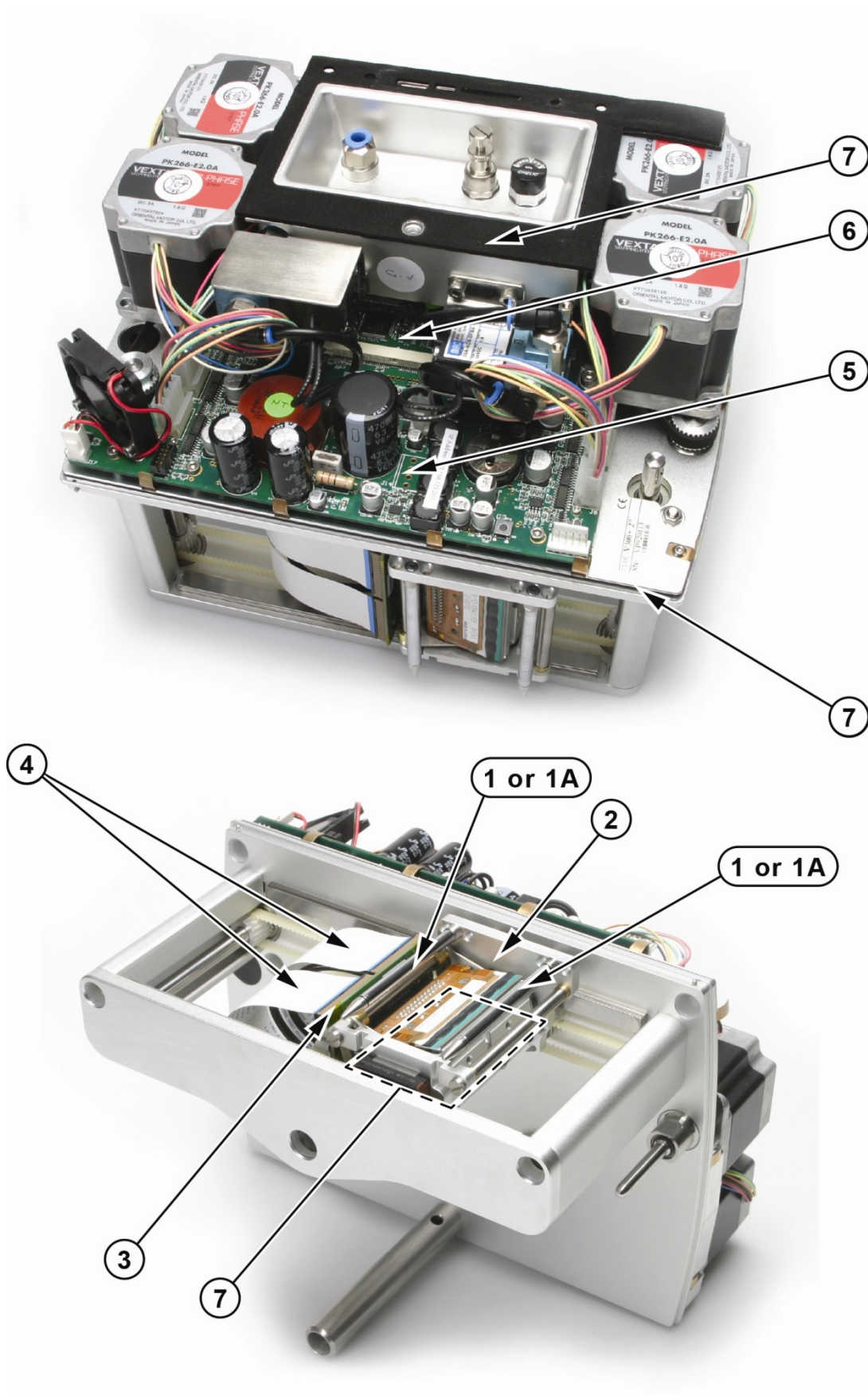


Image	Description	Quantity per kit
	(5) EPT009501 Stepper Board Assembly Stock Class: Service Engineer Only	1
	(6) VEY0099 Printer SBC & Firmware Stock Class: Service Engineer Only	1
	(7) EAS002157 Gasket Kit Bridge Top Seal Bridge Top Seal USB SD Cover Seal Rubber Cord Seal Stock Class: Service Engineer Only	2 2 1 1



Note: Item 1 & 4 are not shown

Image	Description	Quantity per kit
	(1) EAS002158 Magnet & Ferrite Kit Magnet Permax 438 Magnet Permax - Ø5x10 Ferrite Bar Permax 53 - Ø4x15 Note: Adhesive (VEY8485) must be used when fitting Stock Class: Service Engineer Only	10 10 10
	(2) VSMP_0001_0C Rear Cover Stock Class: Service Engineer Only	1
	(3) Front Cover 2" version (VSMP_0002_2CSP) 5" version (VSMP_0002_5CSP) Stock Class: Service Engineer Only	1 1



Note: Item 1 & 4 are not shown

Image	Description	Quantity per kit
	(4) EAS002160 Printer & Cassette Re-handling Kit (L-R or R-L) 3x5mm Screw Retaining Ring Capstan Shaft Housing Bearing Sledge Distance Screw (2" version) Sledge Distance Screw (5" version) 4x16mm Screw Black Plastic Plug Web Path Sticker LH Web Path Sticker RH Note: Thread lock must be used when fitting Stock Class: Service Engineer Only	5 2 1 2 1 1 5 1 4 4

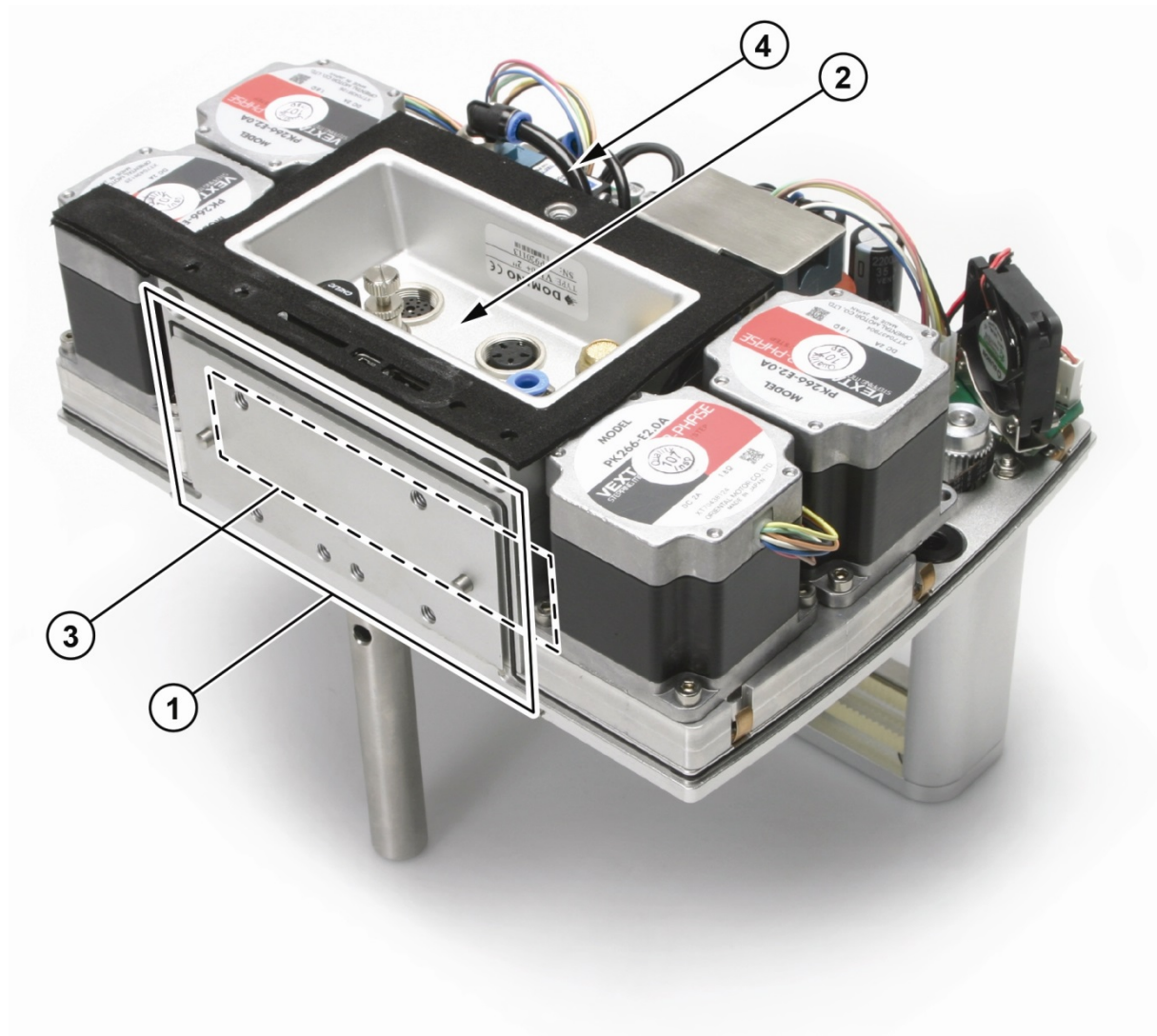
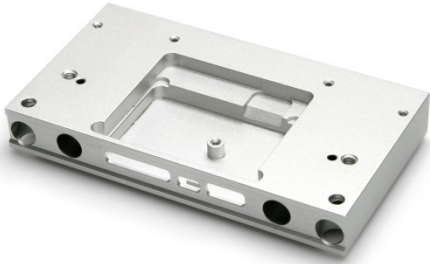


Image	Description	Quantity per kit
	(1) VMCP_0006_0CSP Printer Fixing Plate Note: Thread lock must be used when fitting Stock Class: Service Engineer Only	1
	(2) VASA_0006_0CSP Printer Fixture Assembly Note: Thread lock must be used when fitting Stock Class: Service Engineer Only	1

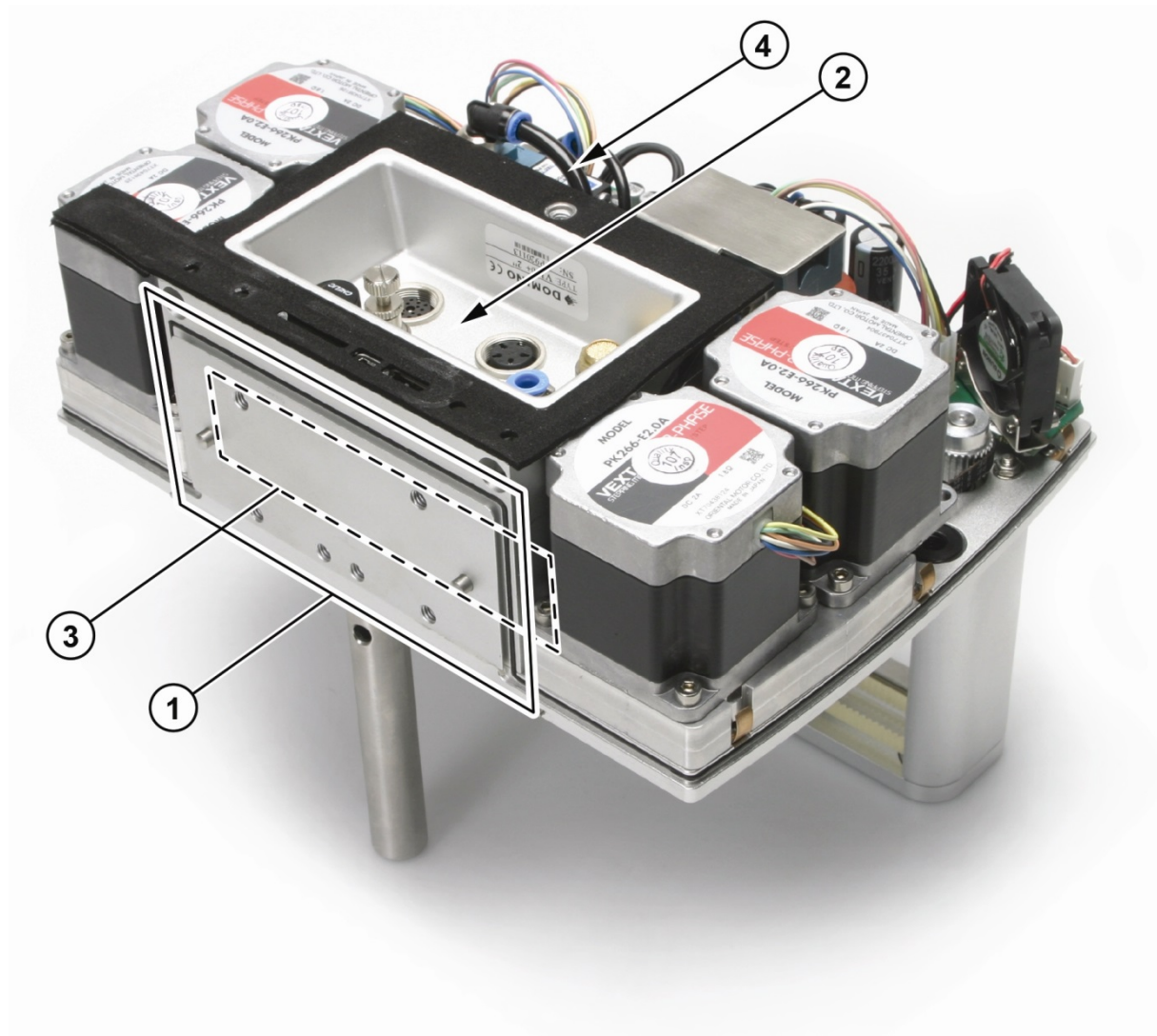


Image	Description	Quantity per kit
	(3) VEY009ISP Edge Print PCB Stock Class: Service Engineer Only	1
	(4) EDP00396ISP Printer Head Actuator Air Pipe Stock Class: Service Engineer Only	20M
	EPT018248 Grommets for VEY0086 and VEY0097, Pack of 20 Stock Class: Service Engineer Only	20
	V320i Timing Wheel Replacement Kit 2" version (EPT024745) 5" version (EPT024746)	1 1
	5-0440006SP O-Ring (BS4518 45 I/D Diameter 3) (x 5) Kit Spare	5

System Spares

Image	Description	Quantity per kit
	VEY0530 Secure Digital (SD) Memory Card Stock Class: Service Engineer Only	1
	VEY0786 Air Tube (3m x 6mm) Stock Class: Service Engineer Only	1
	V200005 I/O Box	1
	VEY0168 Cable Assembly I/O Box To Host Machine	1

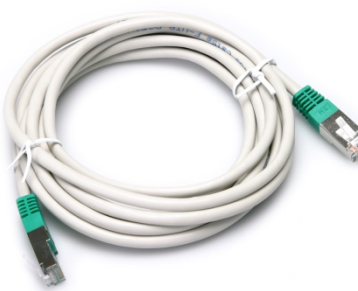
Image	Description	Quantity per kit
	VEYI402 Cable Assembly Printer To I/O Box	1
	VEYI404 Cable Assembly Printer To PSU	1
	VEYI420 Ethernet Crossover Cable	1
	V200006 Power Supply Unit (PSU)	1
	VEY0190 PSU Power Cable (Euro)	1

Image	Description	Quantity per kit
	VEY190-1 PSU Power Cable (US)	1
	5-0460011 Shaft Encoder NB: FOR CM PRINTERS ONLY (5m cable length)	1
	EPT051267 Encoder Assembly Cable Length 0.5m	1
	5-0440006SP O-Ring (BS4518 45 I/D Diameter 3) (x 5) Kit Spare	5
	EPT007719 Ethernet Crossover Cable TouchPanel To I/O Box	1

	Image	Description	Quantity per kit
		VEYI414 TouchPanel Power Cable (Euro)	1
		VEYI415 TouchPanel Power Cable (US)	1

Print Heads, Consumables & Tools

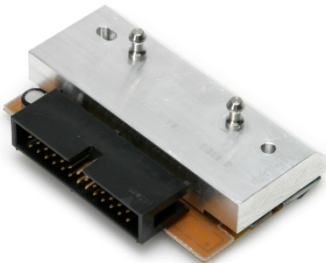
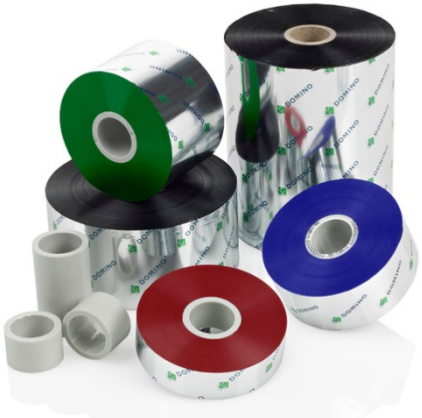
Image	Description	Quantity per kit
	VASP_0030_2C 2" Print Head	1
	VASP_0030_5C 5" Print Head	1
	VPR0223 Print Head Cleaning Sticks	5
	WJ-111 Print Head Cleaning Fluid	30ml

Image	Description	Quantity per kit
	EPT039697 Thermal Print Head Cleaning Wipes (Box of 50)	I
	VEY8492 Synthetic Grease, FS 'Food Safe' Extra 100g Tube	II
	VSMP_0016_0C Dancer Arm Spring Adjustment Spanner 27mm Stock Class: Service Engineer Only	I
	V200086 Dynamometer 3kg Spring Balance Stock Class: Service Engineer Only	I

Image	Description	Quantity per kit
	EPT017233 Guide Roller End Cap Upgrade Kit Guide Roller Shaft Nut Pin Tool M11 Tap Stock Class: Service Engineer Only	3 1 1
	Ribbons A wide range of Domino Ribbons are available to suit all printers' requirements, please contact your local Domino Representatives.	

TouchPad Spares

Stock Class: Customer and Service Engineer unless otherwise stated.

Image	Description	Quantity per kit
	EPP002213SP USB Cable for TouchPad 3M	1
	EDP001307SP TouchPad Wall Mount	1

Essential Bracket Spares

Stock Class: Customer and Service Engineer unless otherwise stated.

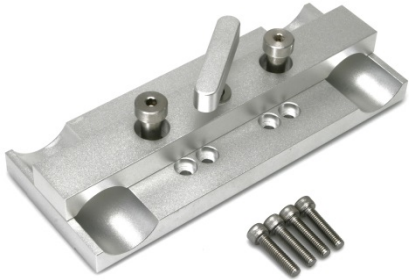
Image	Description	Quantity per kit
	5-0460280 Rack and Pinion Assembly (for Web Position)	1
	5-0460258 Printer Carrier Assembly (Window)	1
	5-0460257 IM Rubber with Tape	1
	5-0460019 Extra Mounting Kit Mounting Block Screws	2 4

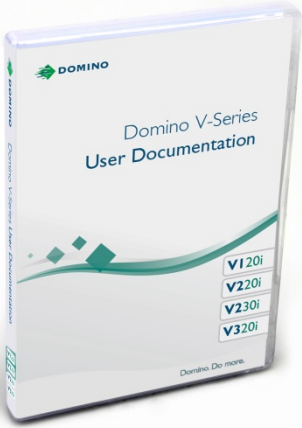
Image	Description	Quantity per kit
	5-0460018 T-Bar Assembly	1
	5-0460008 IM Platen Assembly	1
	Self-Adhesive Elastomer Base EAS002417 - (89mm x 440mm) EAS002089 - (145mm x 440mm)	1 1
	EAS001927 Roller Assembly, 160mm	1
	EAS001928 Roller Assembly, 210mm	1

TouchPanel Common Spares

Stock Class: Customer and Service Engineer unless otherwise stated.

Image	Description	Quantity per kit
	EPT007719 (TTO Applications Only) Ethernet Cable TouchPanel to Printer Stock Class: Service Engineer Only	1
	Ethernet Cable TouchPanel To Hub 5M (L014903) 10M (L015118) Stock Class: Service Engineer Only	1 1
	VEY1414 TouchPanel Power Cable (Euro)	1
	VEY1415 TouchPanel Power Cable (US)	1

Documentation

Image	Description	Quantity per kit
 The image shows a white box for Domino V-Series User Documentation. The box features the Domino logo at the top left, followed by the text 'Domino V-Series User Documentation'. Below this, there is a green graphic element consisting of several small squares. At the bottom right of the box, there are four small labels: 'V120i', 'V220i', 'V230i', and 'V320i'.	V-Series User Documentation Pack EN English (25276) ZH Chinese (25328) KO Korean (25329) PT Portuguese (25330) ES Spanish (25331) FR French (25332) DE German (25333) IT Italian (25334) JA Japanese (25336) TR Turkish (25350) RU Russian (25351) AR Arabic (25352) PL Polish (25353) DA Danish (25354) NL Dutch (25355) EL Greek (25356) HE Hebrew (25357) FI Finnish (25358) SV Swedish (25359) SR Serbian (25360) HU Hungarian (25361) CS Czech (25362) TH Thai (25363) BG Bulgarian (25453) LT Lithuanian (EPT006341) SQ Albanian (EPT006472) HR Croatian (EPT006477) SL Slovene (EPT006479) SK Slovak (EPT006481) RO Romanian (EPT006482) MK Macedonian (EPT006483) VI Vietnamese (EPT006485) ID Indonesian (EPT006486) NO Norse (25398)	1

Notes